

FOREWARD

Thank you very much for purchasing our tractor. We are confident it will give you many years of reliable service.

Read this manual carefully before using the tractor. The instruction in this manual set out the correct which manner of operating, maintaining and checking the tractor to ensure long-term durability.

Please ensure correct operation of the tractor as incorrect operation can cause substantial mechanical damage as well as cause accidents with the associated injuries.

Please note that in some cases differences can exist between this manual and your tractor due to the manufacture's policy of constant product improvement.





In the event that you strike a problem not covered by this manual, please contact your nearest dealer who will assist you in resolving your problem.

**WARNING****CALIFORNIA Proposition 65 Warning**

The Engine Exhaust from this product contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

WARNING SIGNS IN THIS MANUAL

The following warning symbols in this manual draw additional attention to items of importance for the safe and correct operation of the tractor.

SIGN	MEANING OF THE SIGN
 DANGER	Serious hazard with a very high level of risk of either serious injury or death.
 WARNING	Hazard or unsafe practice that can lead to severe injury or death.
 CAUTION	Hazard or unsafe practice that can lead in injury or death.
 IMPORTANT	Instructions for the correct operation of the machine which, if followed, will ensure that it performs at its best.

All information, illustrations and specifications in this manual are based on latest information available at the time of publication. The right is reserved to make changes at any time without notice.

SAFETY



1

GENERAL INFORMATION



2

DESCRIPTION OF OPERATING SYSTEM



3

OPERATION



4

MAINTENANCE AND SERVICE



5

SPECIFICATION AND TIPS



6

INDEX



7

TABLE OF CONTENTS

SAFETY 1

1. SAFETY INSTRUCTIONS 1-2
2. SAFE OPERATION OF THE TRACTOR 1-10
3. DO'S AND DONT'S 1-17
4. SAFETY SIGNS 1-19
5. UNIVERSAL SYMBOLS 1-22

GENERAL INFORMATION 2

1. ABOUT THIS MANUAL 2-2
2. TRACTOR IDENTIFICATION 2-3
3. INTRODUCTION & DESCRIPTION 2-4
4. OWNER ASSISTANCE 2-7
5. ROPS (Roll Over Protective Structures) 2-8

DESCRIPTION OF OPERATING SYSTEM 3

1. INSTRUMENT PANEL AND CONTROLS 3-2
2. PTO 3-15
3. HYDRAULICS 3-17
4. THREE-POINT HITCH AND DRAWBAR 3-19
5. CONNECTING AND DISCONNECTING
IMPLEMENT 3-23

OPERATION 4

1. PRE-OPERATION CHECK 4-2
2. OPERATING THE ENGINE 4-3
3. OPERATING THE TRACTOR 4-5

MAINTENANCE AND SERVICE 5

1. MAINTENANCE AND ADJUSTMENT 5-2
2. SERVICING ENGINE 5-4
3. SERVICING ELECTRICAL 5-17
4. STORAGE 5-22
5. FUEL SAVING TIPS 5-24
6. TROUBLESHOOTING 5-26

SPECIFICATION AND TIPS 6

1. SPECIFICATION TABLE 6-2
2. TIRE AND TRAVEL SPEED 6-4
3. FUSE AND LAMPS 6-5

INDEX 7

1. INDEX 7-2



SAFETY

- 1. SAFETY INSTRUCTIONS 1-2**
- 2. SAFE OPERATION OF THE TRACTOR 1-10**
- 3. DO'S AND DONT'S 1-17**
- 4. SAFETY SIGNS 1-19**
- 5. UNIVERSAL SYMBOLS 1-22**

1. SAFETY INSTRUCTIONS

RECOGNIZE SAFETY INFORMATION

This symbol means **ATTENTION! YOUR SAFETY IS INVOLVED.** The message that follows the symbol contains important information about safety. Carefully read the message.



SIGNAL WORDS.

A signal word—**DANGER, WARNING OR CAUTION**—is used with safety alert symbol. **DANGER** identifies the most serious hazards. Safety signs with signal Word —**DANGER OR WARNING**—are typically near specific hazards. General precautions are listed on **CAUTION** safety signs.

DANGER



WARNING



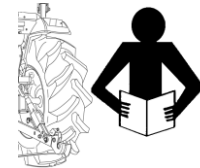
CAUTION



READ SAFETY INSTRUCTION

Carefully read all safety instructions given in this manual for your safety. Tempering with any of the safety devices can cause serious injuries or death. Keep all safety signs in good condition. Replace missing or damaged safety signs.

Keep your tractor in proper condition and do not allow any unauthorized modifications to be carried out on the Tractor, which may impair the function/safety and affect Tractor life.



PROTECTION CHILDREN

Keep children and others away from the Tractor while operating.

BEFORE YOU REVERSE

- Look behind Tractor for children.
- Do not let children to ride on Tractor or any implement.



USE OF ROPS AND SEAT BELT

The Roll Over Protective Structure(ROPS) has been certified to industry and/or government standards. Any damage or alternation to the ROPS, mounting hard-ware, or seat belt voids the certification and will reduce or eliminate protection for the operator in the event of a roll-over. The ROPS, mounting hardware, and seat belt should be checked after the first 100 hours of Tractor and every 500 hours thereafter for any evidence of damage, wear or cracks. In the event of damage or alteration, the ROPS must be replaced prior to further operation of the Tractor.

The seat belt must be worn during machine operation when the machine is equipped with a certified ROPS.

Failure to do so will reduce or eliminate protection for the operator in the event of a roll over.

**PRECAUTION TO AVOID TIPPING**

Do not drive where the Tractor could slip or tip.

Stay alert for holes and rocks in the terrain, and other hidden hazards.

Slow down before you make a sharp turn.

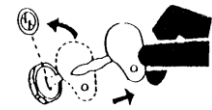
Driving forward out of a ditch or mired condition could cause Tractor to tip over backward. Back out of these situations if possible.

**PARK TRACTOR SAFELY**

Before leaving on the Tractor ;

Lower all equipment to the ground.

Stop the engine and remove the key.

**KEEP RIDERS OFF TRACTOR**

Do not allow riders on the tractor.

Riders on Tractor are subject to injury such as being stuck by foreign objects and being thrown off of the tractor.



HANDLE FUEL SAFELY-AVOID FIRES

Handle fuel with care; it is highly flammable. Do not refuel the Tractor while smoking or near open flame or sparks. Always stop engine before refueling tractors.
Always keep your tractor clean of accumulated grease, and debris. Always clean up spilled fuel.



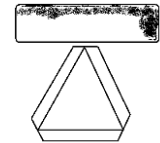
STAY CLEAR OF ROTATING SHAFTS

Entanglement in rotating shaft can cause serious injury or death.
Keep PTO shield in place at all times. Wear close fitting clothing. Stop the engine and be sure PTO drive is stopped before making adjustments, connections, or cleaning out PTO driven equipment.



ALWAYS USE SAFETY LIGHTS AND DEVICES

Use of hazard warning lights and turn signals are recommended when towing equipment on public roads unless prohibited by state or local regulations.
Use slow moving vehicle (SMV) sign when driving on public road during both day & night time, unless prohibited by law.



PRACTICE SAFE MAINTENANCE

- Understand service procedure before doing work.
- Keep the surrounding area of the Tractor clean and dry.
- Do not attempt to service Tractor when it is in motion.
- Keep body and clothing away from rotating shafts.
- Always lower equipment to the ground. Stop the engine.
- Remove the key. Allow Tractor to cool before any work repair is caused on it.
- Securely support any Tractor elements that must be raised for service work.
- Keep all parts in good condition and properly installed.
- Replace worn or broken parts. Replace damage/missing decals.
- Remove any buildup of grease or oil from the tractor.
- Disconnect battery ground cable(-) before making adjustments on electrical systems or welding on tractor.



AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury. Keep hands and body away from pinholes and nozzles, which eject fluids under high pressure. If ANY fluid is injected into the skin. Consult your doctor immediately.

**PREVENT BATTERY EXPLOSIONS**

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode. Never check battery charge by placing a metal object across the poles.

**PREVENT ACID BURNS**

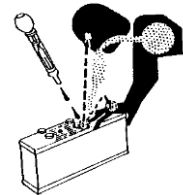
Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, cause holes in clothing and cause blindness if found entry into eyes.

For adequate safety always;

1. Fill batteries in a well-ventilated area.
2. Wear eye protection and acid proof hand gloves
3. Avoid breathing direct fumes when electrolyte is added.
4. Do not add water to electrolyte as it may splash off causing severe burns.

If you spill acid on yourself;

1. Flush your skin with water.
2. Flush your eyes with water for 10-15 minutes.
3. Get medical attention immediately.

**BATTERY DISCONNECT**

1. When working with your tractors electrical components you must first disconnect the battery cables.
2. To ensure that there are no accidents from sparks you must first disconnect the negative battery cable.

**SERVICE TRACTOR SAFELY**

Do not wear a necktie, scarf or loose clothing when you work near moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jeweler to prevent electrical shorts and entanglement in moving parts.



WORK IN VENTILATED AREA

Do not start the Tractor in an enclosed building unless the doors & windows are open for proper ventilation, as tractor fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area remove the exhaust fumes by connecting exhaust pipe extension.



TRACTOR RUNAWAY

The tractor can start even if the transmission is engaged position causing Tractor to runaway and serious injury to the people standing nearby the tractor.
For additional safety keep the transmission in neutral position, Foot brake engaged and PTO lever in disengaged position while attending to Safety Starter Switch or any other work on tractor.



To avoid injury, always engage park brake, ensure HST is in neutral position and PTO switch is off when starting or running the engine.

SAFETY PRECAUTIONS WHEN USING THE LOADER

Never let anyone get in the loader and use the loader as a workbench.
Otherwise, it may lead to a fatal injury or even death.



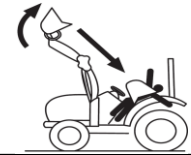
SAFETY PRECAUTIONS WHEN USING THE LOADER

Do not stand under the lifted loader or get close to it. Also, lower the loader arm onto the ground before leaving the tractor.
Otherwise, it may lead to a fatal injury or even death.



SAFETY PRECAUTIONS WHEN USING THE LOADER

When attaching or detaching the loader, fix all parts which are connected to the bucket and boom.
The bucket or boom can be accidentally dropped down, leading to an injury or even death.

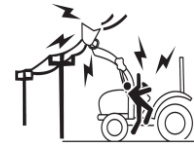
**IMPORTANT****SAFETY PRECAUTIONS WHEN USING THE LOADER**

ROPS (Roll Over Protective Structure), sun canopy or cabin are not a FOPS (Falling Object Protective Structure).

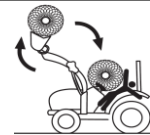
It never can protect the riders against falling objects. Avoid driving the vehicle into a dangerous area such as falling rocks zone.

**SAFETY PRECAUTIONS WHEN USING THE LOADER**

Do not allow loader arms or attachment to contact electrical power lines.
Electrocution will cause serious injury or death.

**SAFETY PRECAUTIONS WHEN USING THE LOADER**

Never carry a big object with the loader unless a proper implement is attached. Keep a carried object low during driving.
Otherwise, it may lead to an injury or even death.

**SAFETY PRECAUTIONS WHEN USING THE LOADER**

When attaching or detaching the loader, fix all parts which are connected to the bucket and boom.
The bucket or boom can be accidentally dropped down, leading to an injury or even death.



TOWING SAFELY

For the maximum towable loads, refer to the paragraph " Maximum towable loads in the Technical Data Section.

- Maintain a suitable speed taking into account the weight of the trailed load and the gradient, remembering that braking distances will be greater than with just the tractor.

Trailed loads with or without brakes that are too heavy for the tractor or that towed at too high speed may cause the operator to loose of control of the tractor.

- Always take into consideration the total weight of the implements and their loads.

- When trailers are hitched to the tractor, before you leave the operator seat remember to put all the controls in neutral, apply the handbrake, switch off the engine, engage first gear (with mechanical transmissions) and remove the ignition key.

ALWAYS chock both the tractor and the trailer wheels. The best way to transport a tractor that has broken down is to transport it on a low loader. Always secure the tractor to the loader bed with chains.

Before transporting the tractor on a low loader or on a railway wagon, make sure that the engine hood, doors, open able roof (if present) and windows are all closed and securely fastened.

Never tow the tractor at speeds in excess of 10 kph. An operator must stay in the operator position to steer and brake the tractor.



CAUTION

When a trailers is hitched to the tractor, before you leave the driving seat remember to put all the controls in neutral, apply the handbrake, switch off the engine, engage first gear (if the tractor has a mechanical transmission) and remove the key from the starter switch.

If the tractor is not parked on level ground, ALWAYS place chocks under the wheels of both the tractor and the trailer.

For further information on safe working procedures, refer to the chapter "Parking the tractor" in the safe section of this manual.

OPERATOR PROTECTIVE STRUCTURE(OPS)

The term OPS refers to a protective structure installed on a tractor in order to minimize risk of operator injury caused by objects penetrating into the operator position area.



DANGER

This tractor is not equipped with an OPS. If work must be performed in areas subject to the risk of the penetration of objects into the operator position, consult your dealer before starting work so that the tractor can be equipped with an appropriate protective structure.

USE OF HAZARDOUS SUBSTANCES

The classification category, as stipulated by ISO 14269-5, of the cab installed on this range of tractors is given below:

- the engine operating at nominal speed.
- the maximum quantity of air drawn from outside the cab (recirculation closed).
- with fan at maximum speed.

The manufacturer of your tractor has made every effort to make it as safe as is humanly possible.

Beyond this point it is the responsibility of the operator to avoid accidents and we ask that you read and implement our suggestions for your safety.

Ensure that only trained and competent operators use this tractor and ensure that they are fully conversant with the machine and aware of all its control and safety features.

Operators should not operate the tractor or associated machinery while tired or untrained. To avoid accidents please ensure that the operator wears clothing which will not get entangled in the moving parts of the tractor or machine and protect him or her from the elements.

When spraying or using chemicals, please ensure that clothing and protective equipment is worn which prevents respiratory or skin problems.

For full details consult the manufacturer of the chemicals.

To avoid lengthy exposure to noise ensure that ear protection is worn.

If adjustment to the tractor or machinery need to be made ensure the tractor or machine are turned off beforehand.

Use of certified Roll Over Protection Structure (ROPS) is a must while operating a tractor.

Use of seat belt is a must while operating a tractor.

In summary, ensure at all times that the safety of the operator and any other worker is paramount.

Ensure no one is between the tractor and a towed vehicle (trailer or implement).

2. SAFE OPERATION OF THE TRACTOR

The manufacturer of your tractor has made every effort to make it as safe as is humanly possible.

Beyond this point it is the responsibility of the operator to avoid accidents and we ask that you read and implement our suggestions for your safety.

Ensure that only trained and competent operators use this tractor and ensure that they are fully conversant with the machine and aware of all its control and safety features.

Operators should not operate the tractor or associated machinery while tired or untrained.

To avoid accidents please ensure that the operator wears clothing which will not get entangled in the moving parts of the tractor or machine and protect him or her from the elements.

When spraying or using chemicals, please ensure that clothing and protective equipment is worn which prevents respiratory or skin problems.

For full details consult the manufacturer of the chemicals.

To avoid lengthy exposure to noise ensure that ear protection is worn.

If adjustment to the tractor or machinery need to be made ensure the tractor or machine are turned off beforehand.

Use of certified Roll Over Protection Structure (ROPS) is a must while operating a tractor.

Use of seat belt is a must while operating a tractor.

In summary, ensure at all times that the safety of the operator and any other worker is paramount.

SAFETY TIPS DURING MAINTENANCE

1. At least on a daily basis check all oil levels.
Water level in the radiator and electrolyte level in the battery and perform services according to the service schedule.
2. Ensure tire pressure are even and the correct pressure for the job being done is maintained.
3. Check to ensure that the all controls and preventative mechanisms of the Tractor and implement work correctly and effectively.
4. Ensure that an adequate set of the correct tools is available for maintenance and minor repairs.
5. Ensure that all service work and repairs are carried out on a flat area with a concrete or similar floor.
Do not carry out service work on a tractor until it is switched off, and the parking brake applied and wheels chocked.
Where a tractor is started in a confined area, ensure that the area is well ventilated as exhaust gases are very harmful, and can cause death.
6. Do not work under raised implements.
7. When changing wheels or tires ensure that a suitable wheel stand is placed under the axle prior to removing the wheel and the wheels are chocked.
8. Where guards or shields need to be removed to perform a service or repair, ensure that the guard or shield is correctly reinstalled before starting the Tractor.
9. Never refuel near a naked flame or with an overheated engine. Ensure to turn off Engine before refueling.
10. The cooling system operates under pressure, take care when removing the Radiator cap on a hot engine to prevent being scalded by steam or hot water.
Do not add water in the radiator when the engine is hot.
Add water to the radiator only after the engine cools down completely.
11. To prevent fires keep the tractor including the engine clean and free from inflammable material and well away from fuels and other inflammable material.



MOUNTING AND DEMOUNTING IMPLEMENTS

- 1) Ensure that all mounting and removal of implements is done on safe flat ground.
Ensure no one is between the Tractor and implement and do not get under the implement to avoid accidental injuries.
- 2) After mounting the implement, ensure that all sway chains are correctly adjusted and, where PTO shafts are used that the shaft is fitted and secured correctly.
- 3) Where heavy implements are used, ensure that the combination is well balanced or use proper ballast to achieve balance.
- 4) Before leaving the tractor at any time, lower the implement, stop the PTO shaft where applicable, set the parking brake and switch off the engine.
- 5) While operating the implements with the PTO keep all bystanders away from any moving parts and do not attempt to make adjustments while the machine is running.
- 6) Only the driver should ride on the Tractor with the ROPS frame fitted and with the seat belt properly fastened.
- 7) Where young children are present, particular care should be taken and the tractor should not be moved until the whereabouts of all children is known.
- 8) Only trained operators should operate the Tractor and so taking care to ensure that other workers are not injured. In particular they should take care during dusty operations, which will reduce visibility substantially.
- 9) Never start the tractor unless the transmission is out of gear, the operator is in the seat and all round safety has been checked.
- 10) Only operate the tractor seated in the drivers seat and never turn or brake suddenly at high speed as this can cause a roll-over and serious injury or death.
- 11) When traveling on a public road ensure that the tractor and driver both meet all laws relating to safety and licensing. When traveling with wide implements use red flags on the extremities and observe all legal including escort requirements.
- 12) When operating under adverse conditions, hilly terrain or on bad ground adjust the speed of the tractor to suit the conditions, safety comes first. Never drive down hill at high speed or with the transmission in neutral. Use of the braking capacity of the engine as well as the service brakes. Do not try to change gear going up or down a steep slope, select the correct gear before starting.
- 13) Take care when traveling uphill with a heavy implement to ensure that it does not overbalance and tip up the front end.
- 14) Never remove or modify the seat belt.
- 15) Never remove, modify or repair the ROPS frame.

PLEASE REMEMBER THAT A LITTLE BIT OF EXTRA CARE CAN PREVENT SERIOUS INJURY OR DEATH AND AVOID DAMAGE TO YOUR TRACTOR.

THE PRECAUTION TO HELP PREVENT ACCIDENTS

A careful operator is the best operator.

Most accidents can be avoided by observing certain precautions.

Read and take the following precautions before operating the Tractor to prevent accidents.

Tractor should be operated only by those who are responsible and properly trained to do so.

■ The Tractor

1. Read the operator's manual carefully before using the tractor. Lack of operating knowledge can lead to accidents.
2. Use an approved rollover bar and seat belt for safe operation. Overturning of a tractor without a rollover bar can result in death or injury.
3. **Do not remove ROPS (Roll Over Protective Structure).** Always use the seat belt.
4. Fiberglass canopy does not give any protection.
5. To prevent falls, keep steps and platform clear of mud and oil.
6. Do not permit anyone but the operator to ride on the Tractor. There is no safety place for extra riders.
7. Replace all missing, illegible or damaged safety signs.

8. Keep safety signs clean of dirt and grease.

■ Servicing the Tractor

1. keep the tractor in good operating condition for your safety. An improperly maintained Tractor can be hazardous.
2. Stop the engine before performing any service on the tractor.
3. The cooling system operates under pressure, which is controlled by the radiator cap.

It is dangerous to remove the cap while the system is hot.

First turn the cap slowly to stop and allow the pressure to escape before removing the cap entirely.



4. **Do not smoke while the refueling the tractor. Keep away any type of open flame.**
5. The fuel in the injection system is under high pressure and can penetrate the skin. Unqualified persons should not remove or attempt to adjust a pump, injector, nozzle or any part of the fuel injection system. Failure to follow these instructions can result in serious injury.
6. **Keep open flame away from battery or cold weather starting aids to prevent fire or explosions.**
7. **Do not modify or alter or permit anyone else to modify or alter this tractor or any of its components or any tractor functions.**

■ Operating the tractor

1. Before starting the tractor apply the parking brake, place the PTO (Power Take Off) lever in the "OFF" position, the hydraulic control levers in the downward position, the remote control valve levers in the neutral position if fitted) and the transmission in neutral.
2. Do not start the engine or controls while standing besides the tractor. Always sit on the tractor seat when the engine or operating controls.
3. Safety starter switch.

In order to prevent the accidental starting of the tractor, a safety switch has been provided. The starting system of the tractor is connected through this switch, which becomes operative only when the break pedal is depressed.

All models SUB shifter lever and PTO button should also be in neutral position for completing the starting circuit.

Do not bypass the safety starter switch.

Consult your TYM Tractor Dealer/Distributor if safety- starting switch malfunctions.

4. Avoid accidental contact with the gear shifter lever while the engine is running. Unexpected Tractor movement can result from such contact.
5. Do not get off or climb the tractor while it is in motion.
6. Shut off the engine, remove the key and apply the parking brake before getting off the tractor.
7. Do not operate the tractor in an enclosed building without adequate ventilation. Exhaust fumes can cause death.

8. Do not park the tractor on a steep slope.
9. **If power steering or Engine seizes to operate, stop the tractor immediately.**
10. Pull only from the swinging draw bar or the lower link drawbar in the down position. Use only a drawbar pin that locks in place. Pulling from the tractor rear axle carriers or any point above the rear axle may cause the Tractor's front end to lift.
8. If the front end of the tractor tends to rise when heavy implements are attached to the three-point linkage, install front end or front wheel weights. Do not operate the tractor with a light front end.
8. Always use hydraulic position control lever when attaching equipments/implement and when transporting equipment. Be sure that the hydraulic couplers are properly mounted and will disconnect safely in case of accidental detachment of implement.
8. Do not leave equipment/implement in the raised position.
9. Use the flasher/ Turn signal lights and Slow Moving Vehicle (SMV) signs when driving on public roads during both day and night time, unless prohibited by law.
8. Dim tractor lights when meeting a vehicle at night.
Be sure the lights are adjusted to prevent the blinding on the eyes of coming vehicle operator.

■ Driving the tractor

1. Watch where you are going especially at row ends, on roads, around trees and low hanging obstacles.
2. To avoid upsets, drive the tractor with care and at speeds compatible with safety, especially when operating over rough ground, crossing ditches or slopes, and when turning at corners.
3. Lock the tractor brake pedals together when transporting on roads to provide proper wheel braking.
4. Keep the tractor in the same gear when going downhill as used when going uphill. Do not coast or free wheel down hills.
5. Any towed vehicle and/or trailer whose total weight exceeds that of the towing Tractor, must be equipped with its own brakes for safe operation.
6. When the tractor is stuck or tires are frozen to the ground, back out to prevent upset.
7. Always check overhead clearance, especially when transporting the tractor.

■ Operating the PTO (Power Take Off)

1. When operating PTO driven equipment, shut off the engine and wait until the PTO stops before getting off the tractor and disconnecting the equipment.
2. Do not wear loose clothing when operating the power take-off or near rotating equipment.
3. When operating stationary PTO driven equipment, always apply the tractor parking brake and block the rear wheels from front and rear side.
4. To avoid injury, always move down flip part of PTO. Do not clean, adjust or service PTO driven equipment when the tractor engine is running.
5. Make sure the PTO master shield is installed at all times and always replace the PTO shield cap When the PTO is not in use.

■ Diesel Fuel

1. Keep the equipment clean and properly maintained.
2. Under no circumstances should gasoline, alcohol or blended fuels be added to diesel fire or explosive hazard. Such blends are more explosive than pure gasoline. In a closed container, such as a fuel tank. **DO NOT USE THESE BLENDS.**
3. Never remove the fuel cap or refuel the tractor with the engine running.
4. Do not smoke while refueling or when standing near fuel.
5. Maintain control of the fuel filler pipe when filling the tank.
6. Do not fill the fuel tank to capacity. Allow room for expansion.
7. Wipe up spilled fuel immediately.
8. Always tighten the fuel cap securely.
9. If the original fuel tank cap is lost, replace it with genuine cap. A none approved cap may not be safe.
10. Do not drive equipment near open fire.
11. Never use fuel for cleaning purpose.
12. Arrange fuel purchases so that winter grade fuel are not held over and used in the spring.

N.B: It is suggested that after repairs if any of the safety decal/sign is peeled/defaced, the same may be replaced immediately in interest of your safety.

3. DO'S AND DON'T'S

DO'S-For Better performance



- DO** – Ensure that safety shields are in place and in good condition.
- DO** – Read all operating instructions before commencing to operate Tractor.
- DO** – Carry out all maintenance tasks without fail.
- DO** – Keep the air cleaner clean.
- DO** – Ensure that the correct grade of lubricating oils is used and that they are replenished and changed at the recommended intervals.
- DO** – Fit new sealing rings when the filter elements are changed.
- DO** – Watch the oil pressure gauge or warning light and investigate any abnormality immediately.
- DO** – Keep the radiator filled with clean water and in cold weather use anti-freeze mixture. Drain the system only in an emergency and fill before starting the engine.
- DO** – Ensure that the transmission is in neutral before starting the engine.
- DO** – Keep all fuel in clean storage and use a filter when filling the tank.
- DO** – Attend to minor adjustments and repairs as soon as necessity is apparent.
- DO** – Allow the engine to cool before removing the radiator filler cap and adding water, remove the radiator cap slowly.
- DO** – Shift into low gear when driving down steep hills.
- DO** – Latch the brake pedals together when driving on a highway.
- DO** – Keep draft control lever fully down when not in use.

DON'Ts-For safe operation

DON'T – Run the engine with the air cleaner disconnected.

DON'T – Start the tractor in an enclosed building unless the doors and windows are open for proper ventilation.

DON'T – Operate the tractor or engine while lubricating or cleaning.

DON'T – Allow the tractor to run out of diesel fuel otherwise it will be necessary to vent the system.

DON'T – Temper the fuel injection pump, If seal is broken the warranty becomes void.

DON'T – Allow the engine to run idle for a long period.

DON'T – Run the engine if it is not firing on all cylinders.

DON'T – Ride the brake pedal. This will result in excessive wear of the brake lining.

DON'T – Use the independent brakes for making turns on the highway or at high speeds.

DON'T – Refuel the tractor with the engine running.

DON'T – Mount or dismount from the right side of the tractor.

DON'T – Temper the hydraulic control levers' upper limit stops.

DON'T – Use draft control lever for lifting of implements.

DON'T – Start the engine with the PTO engaged.

DON'T – Use the governor Control Lever (Hand throttle) while driving on roads.

DON'T – Move the hydraulic levers rearward.

4. SAFETY SIGNS

GENERAL SAFETY INFORMATION



IMPORTANT

This “General safety Information” should be kept with the machine at all times as reference data.

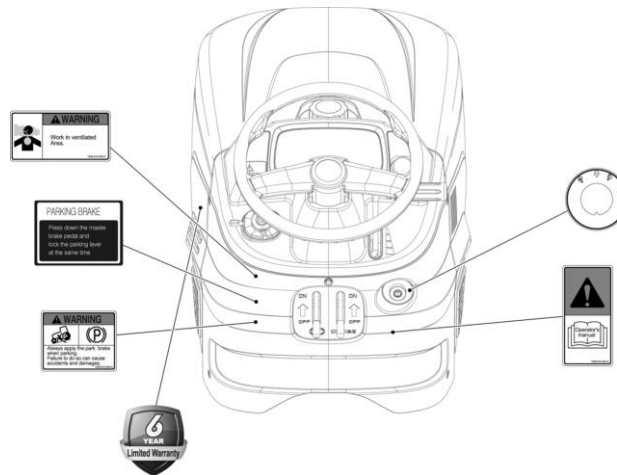


CAUTION

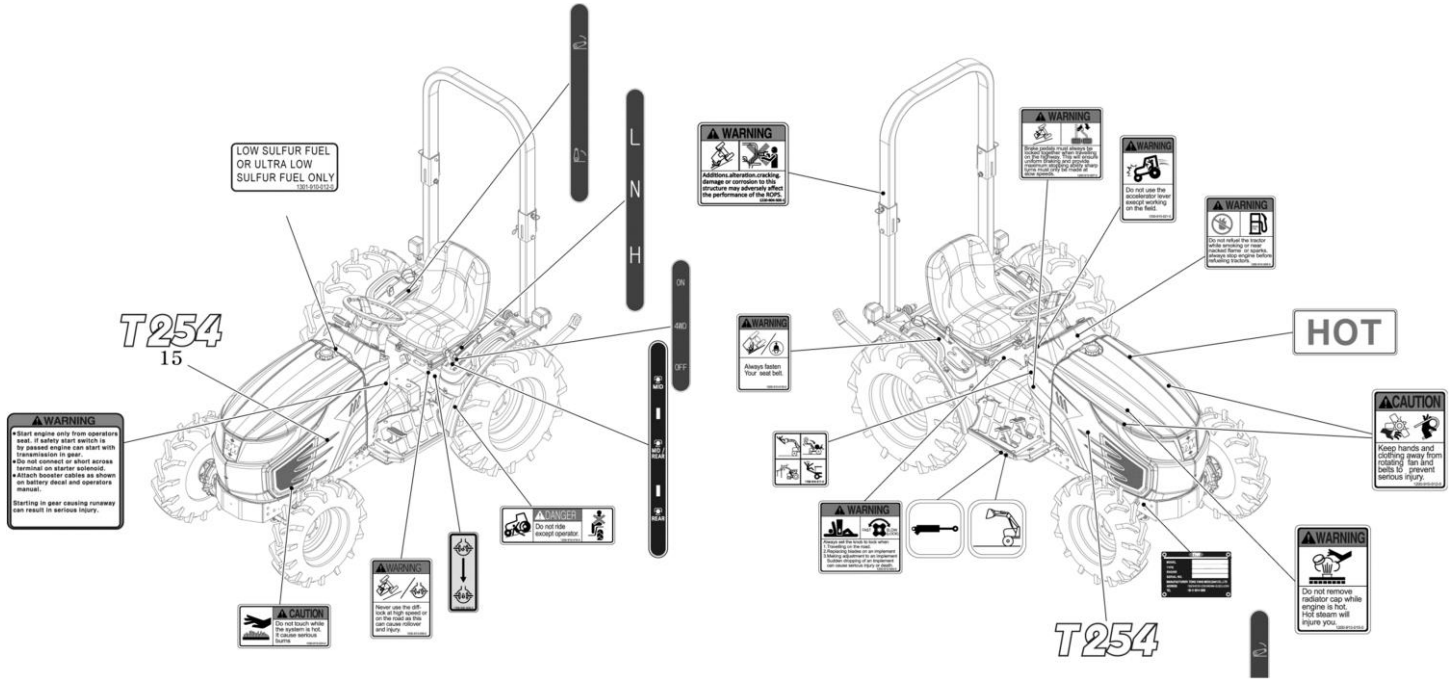
This symbol means ATTENTION! YOUR SAFETY IS INVOLVED.

The message that follows the symbol contains important information about safety. Follow recommended precautions and safe operating practice.

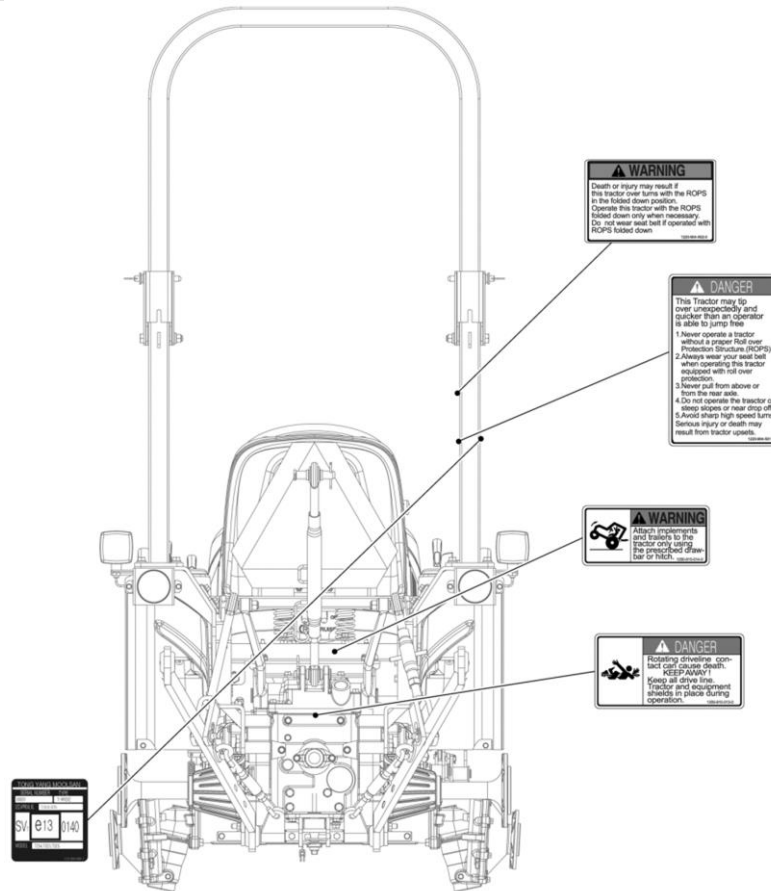
DECALS MOUNTING LOCATION



DECALS MOUNTING LOCATION

































DECALS MOUNTING LOCATION



5. UNIVERSAL SYMBOLS

Some of the universal symbols have been shown below with an indication of their meaning

Engine speed (rev/minX100)		Pressured-open slowly		Corrosive substance	
Hours, recorded		Continuous variable		Slow or minimum Setting	
Engine coolant temperature		Warning		fast or maximum setting	
Fuel level		Hazard warning		Transmission oil pressure	
Engine Stop control		Neutral		Turn signal	
Lights		Fan		Transmission oil temperature	
Horn		Power take off engaged		Parking brake	
Engine oil pressure		Power take off disengaged		Working lamp	
Air filter		Lift arm/raise		Differential lock	
Battery charge		Lift arm/lower		See operator's manual	



GENERAL INFORMATION

- 1. ABOUT THIS MANUAL 2-2**
- 2. TRACTOR IDENTIFICATION 2-3**
- 3. INTRODUCTION & DESCRIPTION 2-4**
- 4. OWNER ASSISTANCE 2-7**
- 5. ROPS (Roll Over Protective Structures) 2-8**



1. ABOUT THIS MANUAL

This manual has been prepared to assist you in following/adopting the correct procedure for running-in operation and maintenance of your new TYM Tractor.

Your Tractor has been designed and built to give maximum performance, with good fuel economy and ease of operation under a wide variety of operating conditions.

Prior to delivery, The tractor was carefully inspected, both at the factory and by your TYM Dealer/Distributor, to ensure that it reaches you in optimum conditions.

To maintain this condition and ensure trouble free performance.

It is important that the routine services, as specified in this manual, are carried out at the recommended intervals.

Read this Manual carefully and keep it in a convenient place for future reference.

If at any time you require advice concerning your Tractor, do not hesitate to contact your Authorized TYM dealer/Distributor.

He has trained personnel, genuine parts and necessary equipment to undertake all your service requirements.

TYM Policy is one of continuous improvement, and the right to change prices, specifications or equipment at any time without notice is reserved.

All data given in this book is subject to production variations.

Dimensions & weight are approximate only and the illustrations do not necessarily show Tractors in standard condition.

For exact information about any particular Tractor, please consult your TYM dealer/Distributor.



2. TRACTOR IDENTIFICATION

The tractor serial number is shown on the left hand side of the tractor as shown in the picture.

The engine number is stamped on the top of the engine block.

Stamped position of the engine type or number

Stamped position of the chassis number

WARRANTY OF THE PRODUCT

The manufacturer warrants this product and full details of the warranty are provided on a separate warranty schedule.

SERVICE

Service is available from any TYM dealer in the country.

PARTS

To obtain spare parts please contact your nearest dealer and give him the details listed below.

Tractor model

Tractor serial number

Tractor engine number

Part number and description

Quantity required.





3. INTRODUCTION & DESCRIPTION

TRACTOR AN INTRODUCTION

The word, 'Tractor' has been derived from 'Traction' which means pulling.

A Tractor is required to pull or haul an equipment, implement or trolley which are coupled to the Tractor body through suitable linkage.

A Tractor can also be used as a prime mover as it has a power outlet source which is also called Power Take or PTO shaft.

In this book the operating, maintenance and storage instructions for all models of TYM Diesel Tractors has been complied.

This material has been prepared in detail to help you in the better understanding of maintenance and efficient operation of the machine.

If you need any information not given in this manual, or require the services of a trained mechanic, please get in touch with the TYM Dealer/Distributor in your locality.

Dealer/Distributors are kept informed of the latest methods of servicing Tractors.

They stock genuine spare parts and are backed by the company's full support.

Through this manual.

The use of the terms **LEFT, RIGHT, FRONT and REAR** must be understood, to avoid any confusion when following the introductions.

The **LEFT** and **RIGHT** means left and right sides of the Tractor when facing forward in the driver's seat, Reference to the **FRONT** indicates the radiator end of the Tractor, while the **REAR**, indicates the drawbar end (Illustration A)

When spare parts are required, always specify the Tractor and engine serial number when ordering these parts.

This will facilitate faster delivery and help ensure that the correct parts for your particular Tractor is received.

The tractor serial number is punched on a plate attached to the left hand side of the engine body, For easy reference, we suggest you to write the number in the space provided in the owner's personal data.



illustration A
(Front, Rear, Left, Right Direction)



DESCRIPTION

■ General construction

The transmission case, Clutch, Clutch Housing, Engine and Front Axle Support are bolted together to form a rigid unit.

■ Front Axle & Wheels

The 4WD front axle is a center-pivot, reverse Eliot type.

The front wheel drive mechanism is incorporated as a part of the axle.

The front wheel drive power is taken off the rear transmission and transmitted to the differential in the front axle where the power is divided into right and left and to the respective final cases.

In the final cases, the transmitted revolution is reduced by the level gears to drive the front wheel.

The 4WD mechanism with level gears provides wider steering and greater durability.

■ Engine

The tractors are fitted with vertical, Water-cooled 4-cycle.

■ Clutch and Transmission

A single plate dry clutch is used on these tractors.

Tractors with IPTO(Independent Power Take Off) are fitted with hydraulic clutch assy.

The transmission Gear box has six forward speed & two reverse speeds with a high-low select lever.

Presently, TYM tractors are fitted with sliding gear and constant mesh type gears.

■ Brakes

TYM tractors are provided with independent disc brakes operated by two road travel.

A foot brake lever is fitted for parking.



GENERAL INFORMATION

■ Rear axle & Wheels

This is mounted on ball bearings and is enclosed in removable housing which are bolted to the transmission case.

The rim & Disc fitted with Rear tires are bolted to the outer flange of Rear Axle.

■ Hydraulic system & Linkages.

TYM Tractors are fitted with Live (i.e. system is in operation.) independent, very touch of hydraulic system.

Three point Linkages can be used for category 1 type of implements.

■ Steering

It consists of Hydrostatic Power steering system, which has a hydraulic cylinder and single type hydraulic pump.

■ Electrical System

A 12 Volt Lead Acid Propylene Battery is used to activate the Engine through the Starter Motor and the Electrical system comprising Horn, Head Lamp.

Side indicator Lamps, Plough Lamp, Brake Light, Gauge lamp, Hazard Lamp. Generator or Alternator, Fuse box also from part of the Electrical system.



3. OWNER ASSISTANCE

We at TYM and TYM Dealer/Distributor wants you to be completely satisfied with your investment.

Normally any problems with your equipment will be handled by your Dealer/Distributor's Service Departments, however, misunderstanding can occur.

If you feel that your problem has not been handled to your satisfaction, we suggest the following.

Contact the owner or General Manager of the Dealership, explain the problem, and request assistance. When additional assistance is needed, Your Dealer/Distributor has direct access to your office.

If you cannot obtain satisfaction by doing this, contact the TYM Office and provide them with;

- **Your name, address and telephone number**
- **Model and Tractor serial number**
- **Dealer/Distributor Name & Address**
- **Machine purchase date and Hours used**
- **Nature of problem**

Before contacting TYM office, be aware that your problem will likely to be resolved in the Dealership using the Dealer's / Distributor's facilities, equipment and personnel.

So it is important that your initial contact be with the Dealer/Distributor.



4. ROPS (Roll Over Protective Structures)

TYM tractors are fitted with a frame for the protection of operators of tractors to minimize the possibility of serious operator injury result from accidental upset.

These are called as ROPS and are characterized by providing space for the clearance zone inside the envelope of the structure or within a space bounded by a series of straight lines from the outer edge of the tractor to any part of the Tractor that might come in contact with flat ground and is capable of supporting the Tractor in that position if the Tractor overturns.

The mounting structure and fasteners forming the mounting connection with the Tractor are part of the ROPS.



CAUTION

Loosen and release the knob slowly and cautiously to fold down the ROPS.

If Tractor is operated with ROPS folded (E.g. to enter a low building) Drive with extreme caution and do not use seat belt. Fold the ROPS up again before the Tractor is operated under normal conditions.

Please note that in no condition. The tractor is to be operated without ROPS. Operating the tractor without ROPS, with folded.

ROPS with damaged ROPS or hardware can lead to fatal injuries.

ROPS MAINTENANCE AND INSPECTION

The ROPS has been certified to industry and/or government standards.

Any damage or alteration to the ROPS, mounting hardware or seat belt voids the certification and will reduce or eliminate protection for the operator, in the event of a roll-over.

The ROPS, mounting hardware and seat belt should be checked after the first 100 hrs. of machine operation and every 500 hrs thereafter for any evidence of damage wear or cracks.

In the event of damage or alteration the ROPS must be replaced prior to further operation of the machine.

The seat belt must be worn during machine operation when it is equipped with a certified ROPS.

Failure to do so will reduce or eliminate protection of the operate in the event of a roll-over.

Substitution of mounting hardware, seat belt etc. with components not equal to or superior to the original certified components will void the certification and will reduce or eliminate protection for the operator in the event of a roll-over.



DAMAGE OF THE ROPS




If the tractor has rolled over or the ROPS has damaged (such as striking an overhead object during transport), It must be replaced to provide the original protection.

After an accident, check for damages to the 1. ROPS, 2. Seat, 3. seat belt & seat mountings.

Before you operate a Tractor, replace all damaged parts.



DO NOT WELD, DRILL OR STRAIGHTEN THE ROPS

 WARNING	Never attach chains, ropes to the ROPS for pulling purposes; this will cause the Tractor to tip backwards. Always pull from the Tractor drawbar. Be careful when driving through door opening or under low overhead objects. Make sure there is sufficient overhead clearance for the ROPS fatal injuries.
 WARNING	If the ROPS is removed or replaced, make certain that the proper hardware is used to replace the ROPS and the recommended torque values are applied to the attaching bolts.
 WARNING	Always wear your seat belt if the tractor is equipped with ROPS.



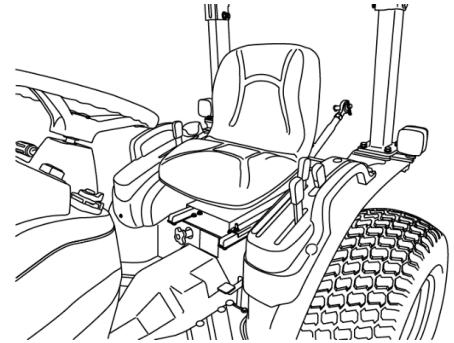
GENERAL INFORMATION

FOR SLIDING SEAT

NOTE

Do not use solvents to clean the seat. Use warm water with a little detergent added. Before operating a Tractor it is important to adjust the seat to the most comfortable position & check whether it is properly locked in its position.

Figure 1 identifies the seat fitted to your Tractor.



To select Seat position, move Adjusting lever and slide Seat closer to or away from Dash panel and controls.



CAUTION

Do not put a hand between the seat and the slides when adjusting the seat position. You can get injured unexpectedly.



DANGER

Check whether the seat properly locked in its position before driving the tractor.



DANGER

Always use the seat belt when the ROPS is installed.
Do not use the seat belt if a foldable ROPS is down or there is no ROPS.
Check the seat belt regularly and replace if frayed or damaged.

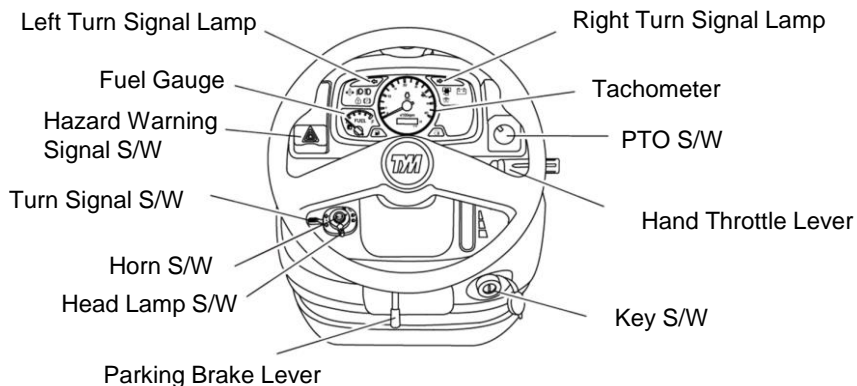


DESCRIPTION OF OPERATING SYSTEM

- 1. INSTRUMENT PANEL AND CONTROLS 3-2**
- 2. PTO 3-15**
- 3. HYDRAULICS 3-17**
- 4. THREE-POINT HITCH AND DRAWBAR 3-19**

1. INSTRUMENT PANEL AND CONTROLS

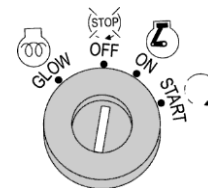
SWITCHES AND GAUGES



① KEY SWITCH

- 『OFF』 — The key can be inserted or removed.
- 『ON』 — The electric circuit is on.
- 『GLOW』 — Glow plugs pre-heat the combustion chamber.
- 『START』 — The starter motor is engaged.

When the key is released it will automatically return to the 『ON』 position.





② Tacho Meter

This meter shows the revolutions of the engine and the PTO shafts as well as the travel speed in top gear.



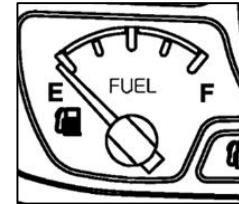
③ Hour Meter

The hour meter consists of digits with the last digit indicating 1/10th of an hour. It shows hours the tractor has been used. The lamp at bottom of hour meter should twinkle during operation.



④ Fuel Gauge

Shows the amount of fuel in the fuel tank when the key switch is ON.



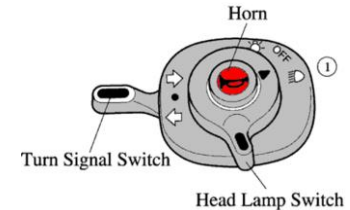
⑤ Light Switch, Indicators and Horn.

Head lamp is operated on the main switch.

When indicator is pulled down, left turn signal turns ON and flash.

When indicator is pushed up, right turn signal turns ON and flash.

When the horn button is pressed, the horn will sound.



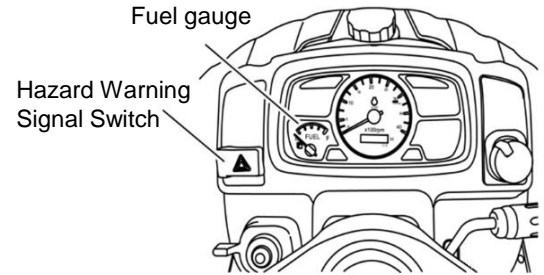


DESCRIPTION OF OPERATING SYSTEM

⑦ Hazard Warning Signal Switch

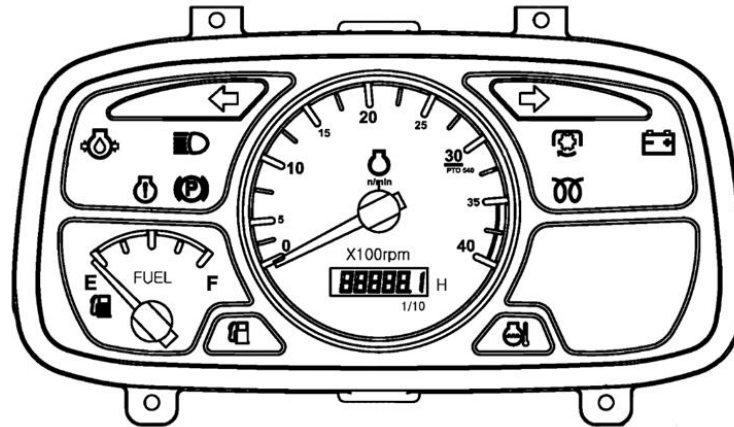
Push the hazard warning signal switch once to operate the hazard warning signals. (Left and right turn indicators flash at same time).

Push the hazard warning signal switch again to switch off the hazard warning signals.





INDICATOR LAMPS



① Low beam lamp

This lamp is operated on the combination switch.



② Glow signal lamp

This lamp indicates pre-heating.



③ PTO Monitor Lamp

This lamp will turn on when PTO is engaged.



④ Coolant temperature warning lamp

This comes on when engine is overheated.



⑤ Fuel Empty Warning Lamp

This lamp shows warning that the fuel in fuel tank goes empty.

If this lamp comes on, Fill the tank with fuel.

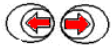


⑥ Charge lamp

This lamp will go off as soon as the engine starts to run to indicate that the alternator is charging (Please note, as broken fan belt can cause the light to come on, please stop the engine as overheating can occur if not rectified immediately).



DESCRIPTION OF OPERATING SYSTEM



⑦ Turn Signal Lamp

These lamps are used to indicate operator's turn direction.

When indicator is pulled down, left turn signal turns ON and flashes.

When indicator is pushed up, right turn signal turns ON and flashes.

These lamps will turn on and flash when hazard warning switch is pushed.



⑧ Oil pressure lamp

This lamp will go out as soon as the engine starts if the oil pressure is correct.

If it comes on while the engine is running, stop the engine and get expert advice.



⑨ Parking brake lamp

This comes on when parking brake is engaged.



INDEPENDENT PTO

■ PTO Monitor Lamp

On the dash panel indicates the state of the PTO shaft.

1. If the monitor glows: The PTO is On.
2. If the monitor is off: The PTO is off.

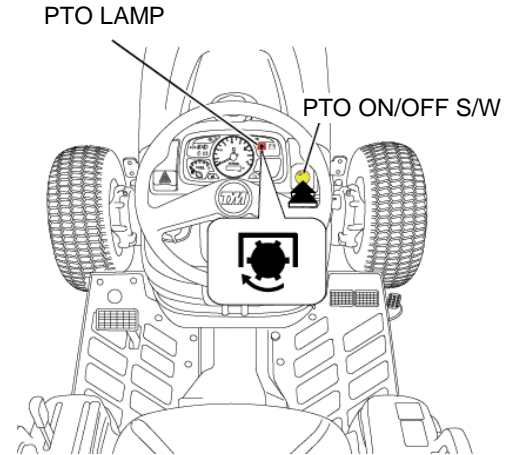
■ PTO Switch

PTO switch is situated on the right hand side on the instrument panel and can be identified easily with its built in yellow colored indicator.

When the switch is pushed down to start the PTO, the indicator will be on, indicating that the switch and the PTO are ON.

If the switch is pushed down and turn counter clock wise, the indicator will go off, signaling that the PTO is OFF.

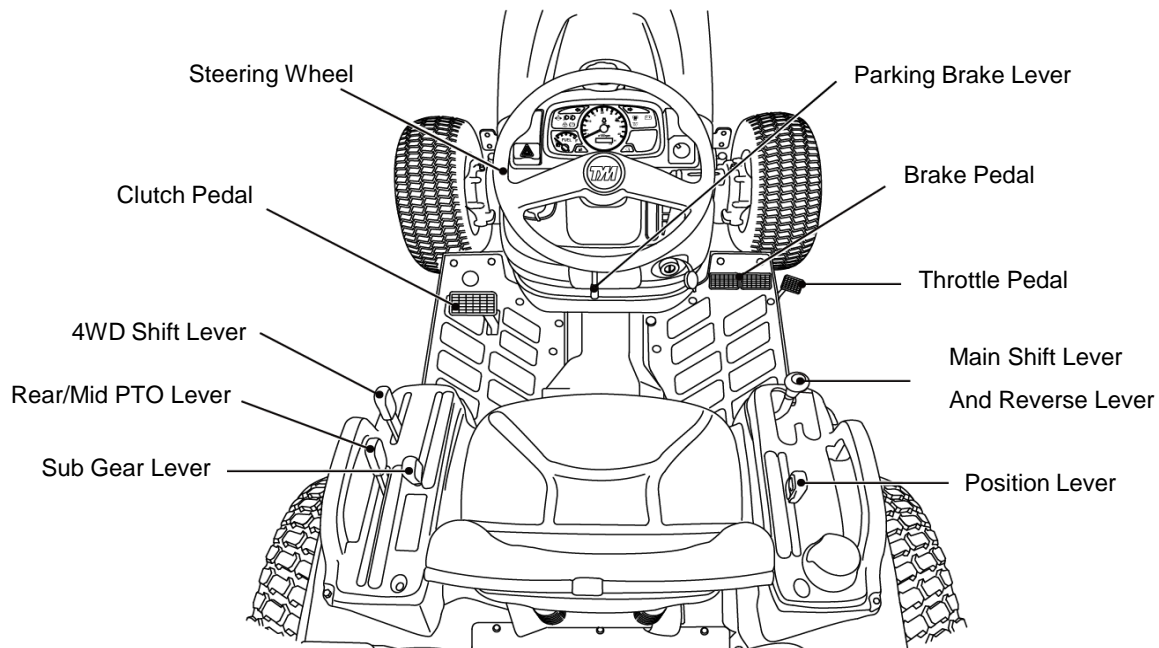
The PTO shaft will not rotate if switch is in OFF position.





DESCRIPTION OF OPERATING SYSTEM

TRACTOR CONTROLS





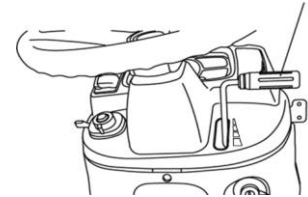
■ Hand Throttle Lever (Hand Throttle)

The hand throttle lever is used to change engine speed.

Pulling the throttle lever toward the operator increases engine speed.

Pushing it away from the operator decreases engine speed.

Throttle Lever

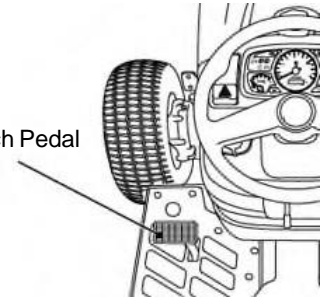


■ Clutch Pedal

When the clutch pedal is pressed on models with mechanical transmissions, drive is disengaged and the gear range and forward or reverse travel can be selected.

When moving off, smoothly release the pedal to set the tractor moving.

Clutch Pedal





DESCRIPTION OF OPERATING SYSTEM

■ Throttle Pedal

This pedal can override a fixed hand throttle setting.

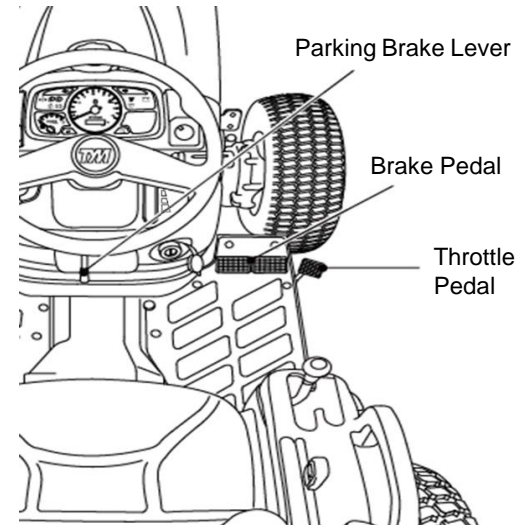
■ Brake Pedal

Right and left brake pedals are provided to assist in turning the tractor in the field.

■ Parking Brake Lever

Push the brake pedal down while pulling the parking brake up to engage.

Press the parking brake pedal and push the brake pedal to release.



IMPORTANT

Traveling with the parking brake on will damage the brakes.



CAUTION

A connecting latch is provided to connect the right and left brake pedals for high speed of road use.

In the interest of safety always use it on the road or at high speed as using one side only can cause rollovers.

When servicing the tractor ensure that the adjustment on both sides is the same.

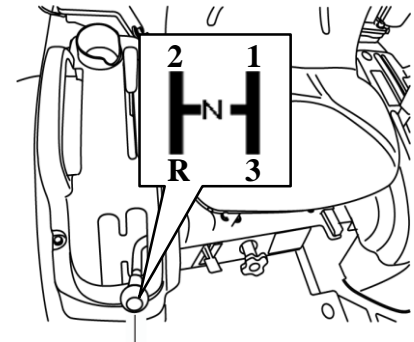



■ Main Shift & Reverse Lever


The Main Shift & Reverse Lever is located on the RHS of the operator.

The Main Shift & Reverse Lever provides three forward speeds: 1, 2, 3 and N(neutral) and R(reverse speed)

Forward speeds may be changed while the tractor and depress the clutch before changing direction.



 <p>IMPORTANT</p>	<p>Avoid damage! To prevent transmission damage.</p> <p>Depress clutch pedal and stop machine motion completely before shifting the main shift & reverse lever (changing direction forward and reverse.)</p> <p>While operating machine, always depress clutch pedal and stop before changing travel gears.</p> <p>Never rest a foot on the clutch pedal while the machine is in motion.</p>
--	--

 <p>CAUTION</p>	<p>Operate the main shift & reverse lever only while seated on the tractor.</p> <p>Always stop the tractor before getting off.</p> <p>The gear shift lever must be in NEUTRAL for the engine to start</p>
--	---

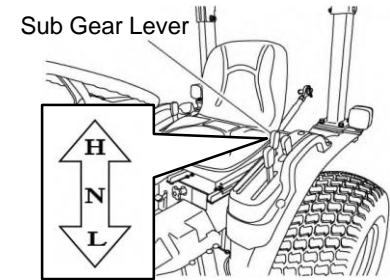
DESCRIPTION OF OPERATING SYSTEM

■ Sub Gear Lever (Range Shift Lever)

The sub shift lever provides two speed ranges L and H.

The tractor should be stopped and clutch depressed before changing speed ranges.

Choose L, H speed range on range shift lever to match work application.



IMPORTANT

Avoid damage!

Select the proper speed range and gear for the job.

- The machine may be operated in any gear with engine speeds at 1,350-3,000 rpm. Within these limits, the engine can be placed under varying load operations.
- Never overload the engine by lugging machine at low idle speeds.
- Raise the engine speed to match expected loads. If a slight increase in engine rpm occurs simultaneously while moving the hand throttle lever forward, the engine is not overloaded.

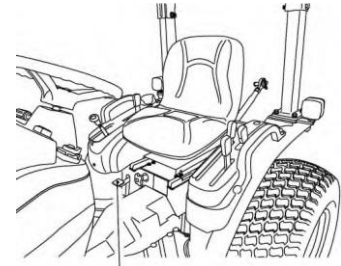


■ Differential Lock Pedal

The differential lock pedal is located below the LHS of the seat.

In case of wheel slippage use the diff-lock by pushing down on the diff lock pedal.

To release it, remove the foot from the pedal.



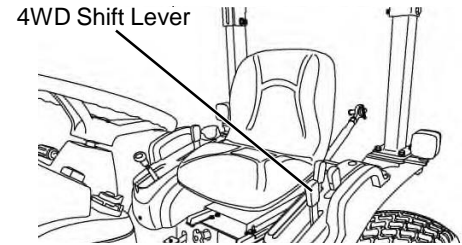
Differential Lock Pedal

■ 4WD Shift Lever

4WD shift lever is located below the LHS of the operator.

In the ON position the front wheels are engaged and in the OFF position they are disengaged.

Engage or disengage the front wheel drive with the front wheels in the straight position and at low speed.



IMPORTANT

Do not use front wheel drive at high speed or on the road as premature wear of components will result.

The use of front wheel drive improves traction performance.



DESCRIPTION OF OPERATING SYSTEM

■ Driver's Seat

To adjust the seat backwards and forwards, lift the lever at the front of the seat and set it to the desired position.

■ Operating The Safety Switch

If you do not sit on the your seat while operating the tractor, the engine will turn off.

■ Seat Belt

- Releasing the Seat Belt

Press button (C) and pull the male Fitting (A) from the buckle (B).

- Adjusting the Seat Belt

Make sure the belt is across your hip and not over your stomach.

To adjust the male fitting (A):

Pull the toggle (D) down the strap by the required distance.

- To make the strap longer, pull the end (E) as far as it can go.
- To make the strap shorter, pull the end (F) as far as it can go.





2. PTO (Power Take Off)

Both of the rear and mid PTO are provided for variable utility.

They can be engaged simultaneously or separately at same time.

The engine will not start if PTO switch is ON position.



CAUTION

To avoid damage of transmission and implement, do not engage PTO with the engine running at high speed.

3

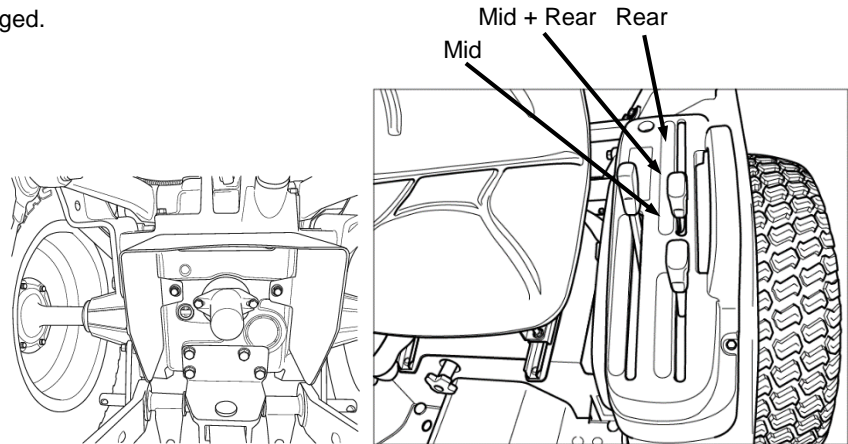
■ Rear PTO

The tractor has one speed PTO (540rpm). Use the PTO lever to engage.

The PTO switch must be OFF before PTO is engaged.

1. Decrease engine speed to near idle.
2. Make sure that PTO switch is OFF.
3. Engage rear PTO using the PTO lever.
4. Turn on the PTO switch.
5. Increase engine speed to desired speed.

Engine RPM	REAR PTO speed
2893	540RPM
3000	560RPM



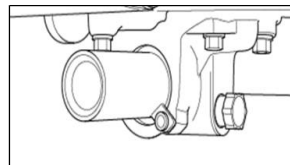
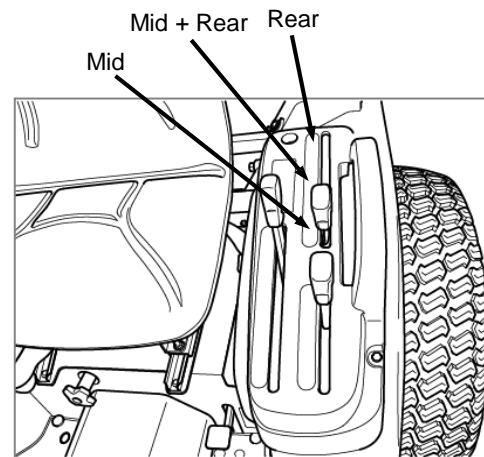
DESCRIPTION OF OPERATING SYSTEM

■ Mid PTO

The speed of mid PTO is 2,000rpm. Use the PTO lever to engage.

The PTO switch must be OFF before PTO is engaged.

1. Decrease engine speed to near idle.
2. Make sure that PTO switch is OFF.
3. Engage mid PTO using the PTO lever.
4. If rear PTO is needed to engage, shift the PTO lever to correct position.
5. Turn on the PTO switch.
6. Increase engine speed to desired speed.



EG RPM	MID PTO Speed
2875	2000 RPM
3000	2087 RPM



CAUTION

Do not operate any implement at a high speed than is specified for it.
When making adjustments to the implement stop the engine to avoid serious injury.
When leaving the tractor stop the engine, and remove the key.
Set the parking brake.

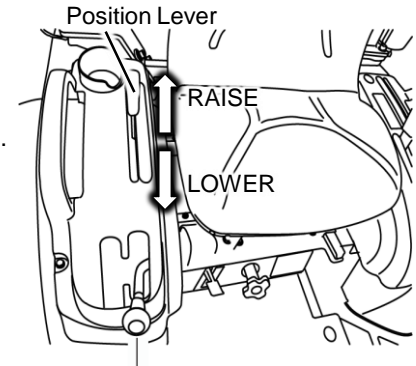


3. HYDRAULICS

The hydraulics are powered with an engine driven hydraulic pump and controlled with a position control lever mounted beside the driver.

■ Position Lever

The position lever is used to raise or lower the implement mounted to the three point hitch. To raise the hitch, move the lever to the rear. To lower the hitch, move the lever forward. Adjustable stops are provided for use whenever it is desirable to return the hitch control lever to the same operating position.



CAUTION

After finishing the work, always lower the implement to the ground and switch off the engine. Set the parking brake to avoid injuries and accidents.



CAUTION

When working with the 3-point linkage, keep well clear of the operating radius of the lift arms and any attached implement.

This is to avoid the risk of injury in the case of incorrect maneuvers.



DESCRIPTION OF OPERATING SYSTEM

■ Lowering Speed Control Knob for the 3 Point Hitch

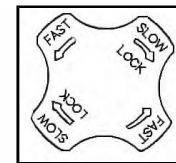
This knob controls the downward speed of the three point linkage of hydraulic and is located below the seat.

To slow the downward speed, turn the knob clockwise.

To increase the downward speed, turn the knob counter clock-wise.

To lock, turn the knob clockwise;

Do not over tighten the knob.



Lowering Speed Control



CAUTION

Always set the knob to lock when

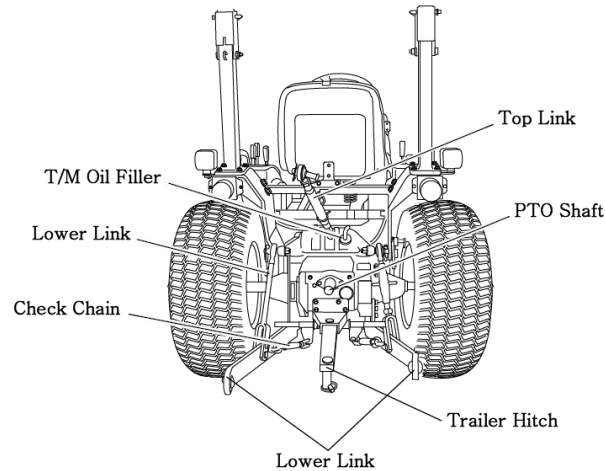
1. Traveling on the road.
2. Replacing tires or blades on an implement.
3. Making adjustments to an implement.

Sudden dropping of an implement due to hydraulic problems can cause serious injury or death.



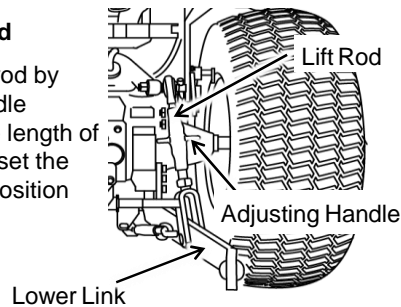
4. THREE-POINT HITCH AND DRAWBAR

OPERATING 3-POINT LINKAGE



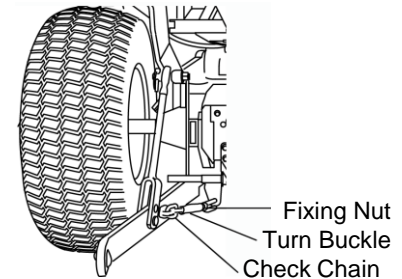
■ Adjusting of the Lift Rod

Adjust the length of the lift rod by screwing the adjusting handle (turnbuckle) in or adjust the length of the lift rod as necessary to set the implement in its working position parallel to the ground.



■ Adjusting of the Check Chain

To adjust the check chain, turn the turnbuckle to lengthen or shorten the chain. Tighten the lock nut when the correct adjustment is achieved.

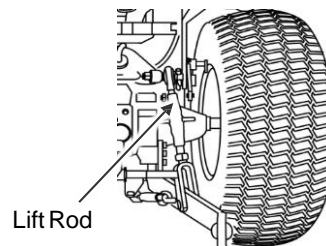




DESCRIPTION OF OPERATING SYSTEM

■ Adjustment of the Yoke Rod on the Lower Link

For different applications change the position of the yoke rod on the lower link holes as shown and insert the pin in the direction of the arrow



Only use trailer hitch to tow and keep the 3 point linkage in raised position when towing with the drawbar. Position can create unbalance causing the Tractor to roll-over & Result the death or serious injury.

■ Mounting Implement

If the PTO is used, remove the safety cover off the PTO shaft.

Adjust the yoke rod on the lower links to suit the implement in use.

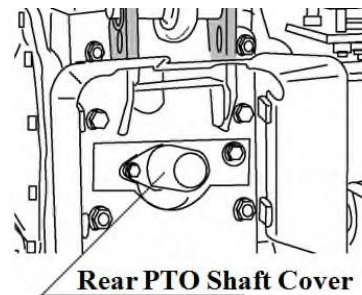
Attach the left lower link, then attach the right lower link using the adjusting handle on the leveling box if required.

Attach the top link.

Attach the PTO shaft to the tractor if used, making sure that it is locked in place.

Adjust the check chains to suit the implement and tighten the locknuts.

To remove an implement reverses the procedure.



Do not attach a PTO shaft with the engine running and ensure all safety shields are in place.



OPERATION

- 1. PRE-OPERATION CHECK 4-2**
- 2. OPERATING THE ENGINE 4-3**
- 3. OPERATING THE TRACTOR 4-5**

1. PRE-OPERATION CHECK

To avoid problems, it is recommended that a range of checks be carried out daily before starting the tractor. For details of the items and period, please refer to the maintenance table.

1. Check all shields and guards. Be sure they are in place.
2. Check the engine coolant level. Add if required.
3. Check the engine oil level. Add if required.
4. Check the transmission oil level. Add if required.
5. Check the tire pressure. Adjust if required.
6. Check the fuel level with key switch ON position. Refuel if required.
7. Check the operation of all gauges, switches, lights, indicators and horn.
8. Check the brake pedals. Adjust if required.
9. Check the speed control pedals.
10. Check the seat belt and ROPS.



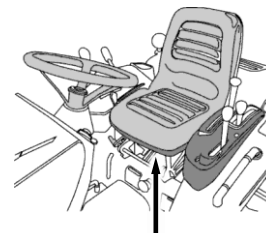
CAUTION

To avoid injury, always ensure that the tractor is on level place with the engine stop and the parking brake is engaged before check.

■ Adjusting Operator Seat

It is important to adjust the seat to the most comfortable position before operation.

- ① Lift the adjust lever at the front of the seat.
- ② Slide the seat forward or backward to desired position.
- ③ Release the lever. Then the seat will lock automatically in position.



Seat Adjusting Lever

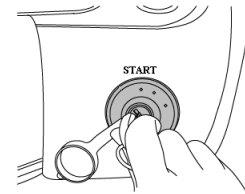


2. OPERATING THE ENGINE

STARTING THE ENGINE

Before starting the engine, carry out the pre-operational checks as follows.

1. Sit on the driver seat. Adjust the seat to most comfortable position.
2. Apply the footbrake.
3. Put the hydraulic lever in the neutral position.
4. Push down the clutch to activate the safety-starting switch.
5. Put the mean gear lever in neutral.
6. Insert the ignition key and turn it on.
7. Ensure that the warning lights are working
8. Always turn the ignition key to left for a moment and release it. The automatic heater will start working, which is indicated by a light on the instrument panel. As the lamp goes off, turn the key to the start position to start the engine.
9. Ensure that all the warning lights are off with the engine running.



IMPORTANT

Never turn the key to the start position while the engine is running as this can cause serious damage to the starter and engine flywheel.

Only engage the starter for a period of not more than 10 seconds.

If the engine does not start, rest the starter for about 20 seconds and try again for a maximum of 10 seconds.

If the engine does not start after repeated attempts, refer to the fault tracing guide.

OPERATION



CAUTION

To avoid injury, always use the seat belt when the tractor is equipped with ROPS.
Do not use the seat belt if the ROPS is removed.



CAUTION

To avoid injury, ensure that the steering wheel is locked before operating the tractor.

STOPPING THE ENGINE

1. Let the engine idle for approximately 2 minutes and turn key switch to off position.
2. The engine stops when the key is turned off.
3. Remove key from the switch.



IMPORTANT

After long or heavy work allow the engine to idle for 5- 10 minutes and turn the key off.



IMPORTANT

If the engine does not stop by key, consult immediately your Dealer/Distributor.



3. OPERATING THE TRACTOR

WARMING UP

When starting the engine allow it to warm up to operating temperature by allowing it to idle 5-10 minutes to ensure full lubrication and operating temperature.

Failure to do so can shorten engine life substantially.

■ Warming up in Cold Weather

Cold weather will change the viscosity of the oil, resulting in a reduced oil pumping capacity, which can cause damage to the engine if it is not warmed up correctly. It also causes problems with the hydraulic system and the synchromesh in the transmission.

Correct times for warming up are:

Temperature	Time for warming up
Above 10°F	5~10 min.
10 ~ 32°F	10~20 min.
32 ~ 14°F	20~30 min.
14 ~ -4°F	30~40 min.
Below -4°F	Over 40 min.



IMPORTANT

Ensure the parking brake is on during the warming period.
Failure to warm up correctly can result in problems.

STOPPING AND PARKING

1. Let the engine come back to idle and push brake pedal.
2. Lower any implement to the ground.
3. Change the all levers to neutral position.
4. Apply the parking brake.
5. Turn the key to OFF position to stop the engine.
6. Remove the key.



CAUTION

Always apply the parking brake when parking.

Failure to do so can cause accidents and damage.

As an extra precaution when parking on a slope, chock the rear wheels.

■ Driving Downhill

Use the engine's ability to brake when traveling downhill.

Never rely on the brakes only and never travel downhill with the gears in neutral.



CAUTION

When operating in hilly terrain the risk of the rollover is increased substantially, please drive with extra care.

When towing trailers in hilly terrain ensure that they are equipped with brakes, use a lower gear to get maximum engine braking and do not change gears on a down hill run.



■ Tight Turns in the Field

To make a tight turn at low speed, use both the steering wheel and the turn brake pedal at the same time.

For left turn, use the left turn brake pedal and for right turn, use the right turn brake pedal.



CAUTION

Perform tight turns only at a slow safe speed.

Doing so at a high speed can cause rollovers and very serious injury or death.



WARNING

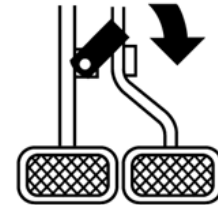
Do not use the turn brake pedals for high speed or road use.

In the interest of safety, always use it on the road or at high speed as using one side only can cause rollovers.

When servicing the tractor ensure that the adjustment on both sides is the same.

■ Uphill Start on a Steep Slope

1. With the pedals connected together push down on the brake Pedals and push down the clutch.
2. Set all gear levers to low and the throttle to medium engine speed.
3. Release the clutch and as it engages release the brake pedals.
4. Adjust the throttle to the required speed.



CHECK DURING DRIVING

Constantly monitor the warning lamps on the instrument panel and if any comes on stop the tractor to determine the cause.

■ Oil Pressure Lamp

If the oil pressure lamp turns on, check the oil level first of all.

If the oil level is OK ask a qualified dealer to check the reason for the light coming on.



■ Oil Pressure Lamp

If the charge lamp turns on, check all connections and ensure that the fan belt is not broken.

If all connections and the fan belt are intact, consult your dealer to determine the cause of the problem.



■ Fuel Gauge

To avoid excessive condensation in the fuel tank, refill at the end of each day's work and ensure during the day that it does not drop to a low level where the fuel system will require bleeding to expel air in the system after refilling the tank.



■ Engine Coolant Warning Lamp

If the gauge indicates that the engine is running hot, stop the tractor and check the coolant in the radiator.





DANGER

Allow the engine to cool down before opening radiator cap as serious burns may result due to hot steam & boiling water.

Also check to ensure that the fins in the radiator core are not clogged or that the tractor has a broken or stretched fan belt.



CAUTION

When traveling on public or farm roads connect both brake pedals and allow for the weight of any mounted implement to ensure that the unit is not unbalanced.
Also allow for the width when passing other road users.
Where fitted use the hazard lights provided.
Strictly follow the local traffic regulations.



CAUTION

When operating near others with an implement attached take particular care to allow for the width of the implement and avoid accidents.



MAINTENANCE AND SERVICE

- 1. MAINTENANCE AND ADJUSTMENT 5-2**
- 2. SERVICING ENGINE 5-6**
- 3. SERVICING ELECTRICAL 5-17**
- 4. STORAGE 5-22**
- 5. FUEL SAVING 5-24**
- 6. TROUBLESHOOTING 5-26**



MAINTENANCE AND SERVICE

1. MAINTENANCE AND ADJUSTMENT

PERIODICAL CHECK AND SERVICE TABLE

○Check, Top-up or adjust ●Replacement △Clean or wash ★First Replacement

Division	Item	Daily	Service interval(hour meter, mark)														Comment	
			50	100	150	200	250	300	350	400	450	500	550	600	1 Year	2 Year		
Engine	Engine oil & Cartridge	○	★					●						●			Every 250 hours or 12 months after 1 st 50 hours	
	Air cleaner					○						●						
	Radiator coolant	○														●		
	Fuel	○															Fill tank	
	Fuel filter	○										●						
	Fan belt	○																
	Battery			○														
	Loose nuts and bolts	○																Tighten
	Radiator hose clamp	○																Tighten if required
Chassis	Transmission oil & HST Oil Filter		★					●						●		●	Every 250 hours or 12 months after 1 st 50 hours	
	Front axle oil		★					●						●		●		
	Strainer		△						△									
	Clutch pedal play	○															(0.78~1.18 inch)	
	State of both brake pedals	○																
	Operation of each lever	○															Smooth operation	
	Free play of steering wheel	○															About 50mm(1.97in) of wheel circumference	
	Toe-in							○								○		

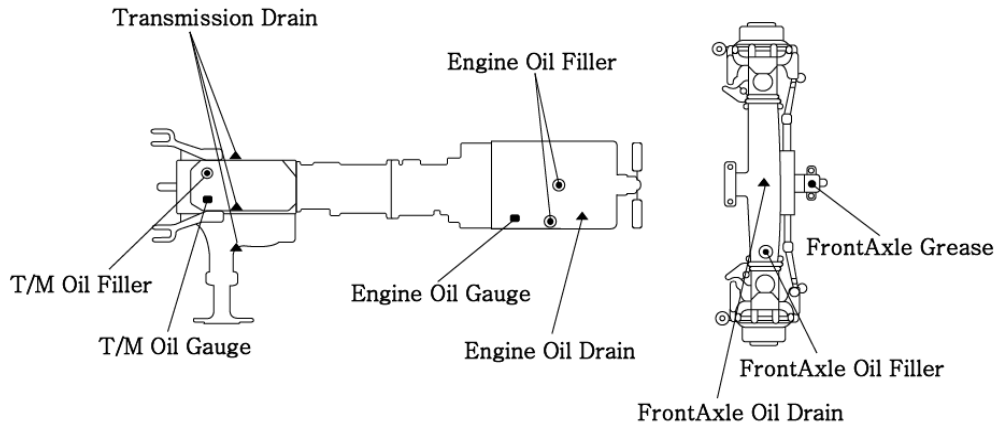


Division	Item	Daily	Service interval(hour meter,mark)														Comment	
			50	100	150	200	250	300	350	400	450	500	550	600	1 Year	2 Year		
Chassis	Grease in front wheel hub							o										
	Check the steering wheel joint							o						o				
	Wheel nut fastening torque	o																
	Loose bolts and nuts	o																Tighten to proper torque
	Operation of the instrument	o																
	Grease each nipple		o	o	o	o	o	o	o	o	o	o	o	o				
	Oil of the 4WD front axle		★					o						•		•		
	Check the electric wiring	o																Loose or broken terminals, missing wiring. Check correctly clamped
	Hydraulic hoses & pipes							o										



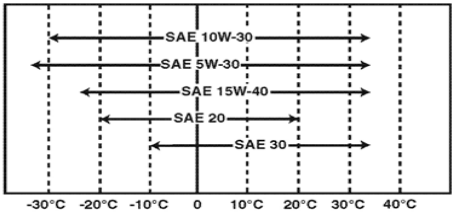
MAINTENANCE AND SERVICE

GREASING FILLING POINT



- ⊙ Oil Filler Hole
- Greasing Points
- ▲ Drains
- Windows

LUBRICATION CHART

No.	Filling point	Fillings	Quantity Liter (gal.)
1	RADIATOR	Fresh clean water(L.L.C) with an antifreeze, mixed in ratio of minimum 50%	3.6ℓ(0.96US gal)
2	ENGINE	<p>Engine Oil Viscosity Select the appropriate engine oil viscosity based on the ambient temperature and use the SAE service grade viscosity chart</p>  <p>The chart shows temperature ranges in degrees Celsius for five SAE grades: SAE 10W-30 (approx. -30°C to 40°C), SAE 5W-30 (approx. -25°C to 40°C), SAE 15W-40 (approx. -15°C to 40°C), SAE 20 (approx. -10°C to 40°C), and SAE 30 (approx. 0°C to 40°C).</p>	2.7 ℓ (0.71 US gal)
3	TRANSMISSION	(API GL-4 Grade) Tractor transmission and hydraulic oil Below -4°F(-20°C) ISO VG32 Above -4°F(-20°C) between ISO VG46	17ℓ (4.5 US gal)
4	FRONT AXLE	(API GL-4 Grades)Gear oil #80 or #90	3.2ℓ (0.85 US gal)
5	FRONT AXLE PIVOT PIN	Grease	As required
6	FUEL TANK	Diesel fuel	22ℓ(5.81 US gal)



2. SERVICING ENGINE

OPENING METHOD OF EACH COVER

■ Opening Hood

Opening	Closing
Pull the lower center lever of the front grille counter clock wise, pull the lower edges of hood panel upward, and pull the whole panel forward until the guide hook lock is hooked to the groove.	Lift the hood slightly to release the latch. Lower the hood until locked.

Pulling Node



Guide Hook Lock

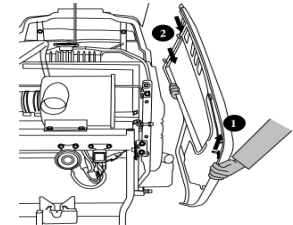


Pull the lower center lever of the front grille counter clockwise, pull the lower edges of hood panel upward, and pull the whole panel forward until the guide hook lock is hooked to the groove.



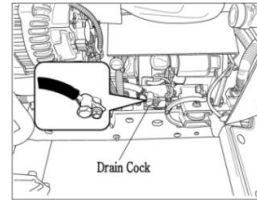
■ Opening the Side Cover

To open the side cover, grab it and pull the forward panel upward to separate from guide the support pin (1).
And pull the side panel forward again.

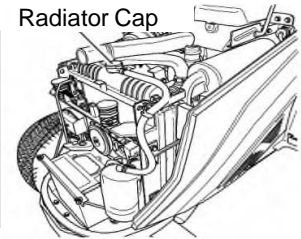


■ Engine Coolant

Remove the radiator cap and ensure that the coolant is up to the filler neck and that it is clean with the correct anti-freeze or anticorrosion inhibitor in it.
If the coolant is in rusty color, drain the system completely and refill it with the correct mixture of water and anti-freeze or corrosion inhibitor.

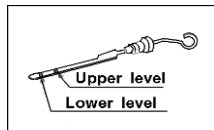


Radiator Cap

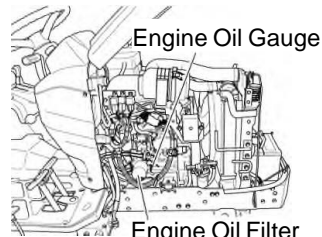


■ Engine Oil

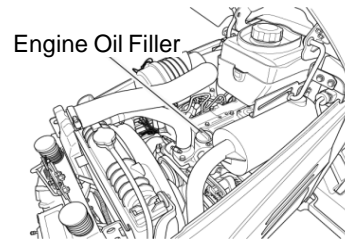
Pull out the stick, wipe it and dip it in the oil sump. Ensure that the oil level is between the upper and lower marks near the upper mark. If it's too low add oil, but never after the 100hrs service interval.



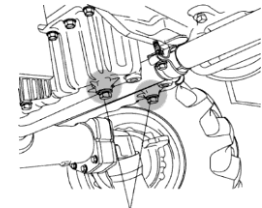
Engine oil gauge



Engine Oil Filter



Engine Oil Filler



Engine Oil Drain



MAINTENANCE AND SERVICE



IMPORTANT

Do not overfill the crankcase with oil.

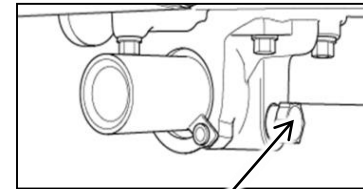
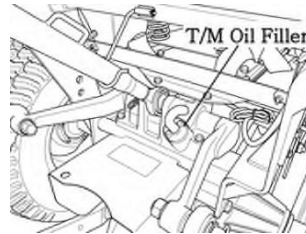
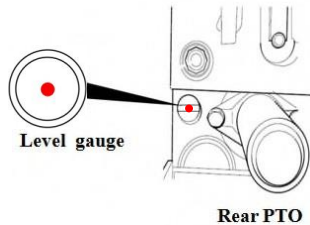
■ Transmission Oil

Check the level with level gauge on the rear of the transmission. If the level is low, add oil through the filler hole.



IMPORTANT

Always ensure that you use the correct oil for topping off or oil changes.

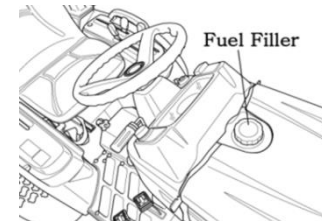


■ Fuel Filter

The fuel filter is located on the back side of bonnet.

Use the fuel gauge to check the fuel level and top off if it is too low.

It is a good practice to refill the tank immediately after use to avoid condensation.





■ Tire Pressure

The air pressure used in the tires has a direct bearing on the life of the tire and its performance in the field.

To make a visual judgment see the drawing on the right.



Excess Standard Lack

 IMPORTANT	<p>It is strongly recommended that tire pressures are checked with a proper gauge only & visual inspections are relied upon.</p>
----------------------	--

 DANGER	<p>Excess tire pressure can cause accidents!</p>
-------------------	--

■ Steering Wheel

Ensure that the steering wheel does not have excessive free play.

■ Brake

Ensure that the left and right brake rods are adjusted correctly so that they operate simultaneously. The correct free play on the brake is 30~40 mm(1.18-1.57 in.)

■ Electrical

Check the operation of all gauges, switches, horn, lights and indicators.

■ Fuel

Use clean diesel fuel only.

 IMPORTANT	<p>As diesel fuel equipment is susceptible to contamination by dust or water, ensure that all dust and water is kept well away from the fuel tank.</p>
----------------------	--



■ Bleeding the Fuel System

1. Fuel filter cock 「ON」
2. Open the cock on the fuel injection pump.
3. Fill the tank with fuel and turn on the ignition key.
4. Start the engine and allow it to run for a while.
5. Close the fuel injection pump cock.
6. The bleeding of the system is now finished.

■ Cleaning the Fuel Filter

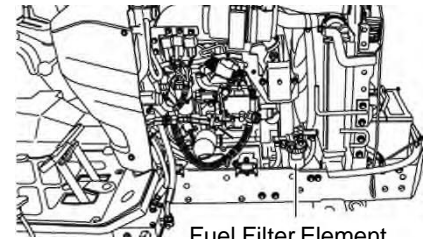
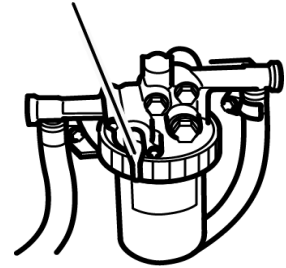
1. Close the fuel cock.
2. Remove the fuel filter element.
3. Wash the fuel filter element in clean diesel fuel. If necessary, replace it.
4. Fit a cleaned or new fuel filter element.
5. Open the fuel cock.
6. Bleed the fuel system.

■ Cleaning Oil Water Separator

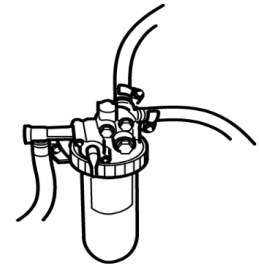
If any foreign material or water is seen through the sight glass, remove it by performing the following steps.

1. Prepare a container to collect fuel from the oil water separator.
2. Open the drain plug.
3. After a sufficient amount of fuel is drained, tighten the drain plug with a hand.
4. Do not use any tool.

Fuel Filter Cock



Fuel Filter Element





IMPORTANT

Never use petrol, thinners or any other similar flammable material to clean the fuel filter.

■ Changing the Oils in Tractor

Always use quality oils for engine or transmission oil.

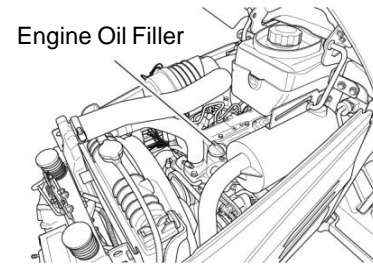
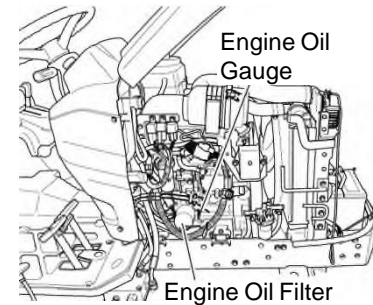
Refer to the table on pages 4-3 for the change frequency.

■ Changing Engine Oil

Park tractor on a level surface, shut-off the engine and Remove the sump plug & drain oil. Replace and check the sump plug and refill the engine with oil to the correct level on the dipstick (approx. 2.7 l (0.71 US gal)).

The grade of oil to be used will depend on the ambient temperature.

The tractor is shipped from the factory with 10W-30.



IMPORTANT

When changing the oil, always change the filter.

Always use the same oil, as using different oils or specifications can cause damage. The drained oil should be disposed of according to local regulations.

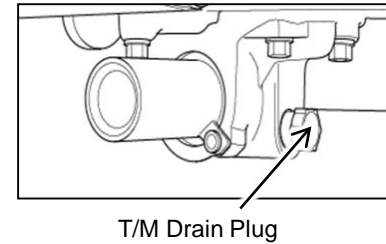
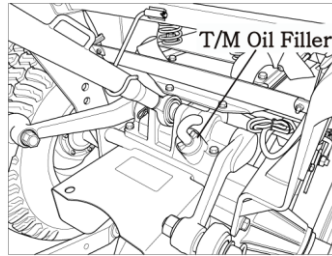
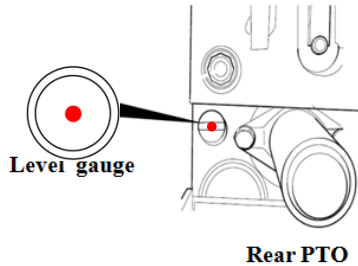


MAINTENANCE AND SERVICE

■ Changing the Transmission Oil

Allow the transmission oil to cool.

1. Remove the drain plug from bottom of the transmission and drain the oil.
2. Replace and check the drain plug.
3. Refill the transmission to the correct level on the dipstick with new oil: Qty 17 ℓ (4.5 US gal)



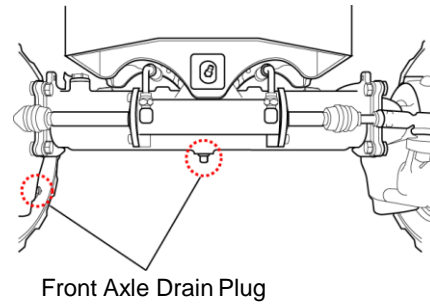
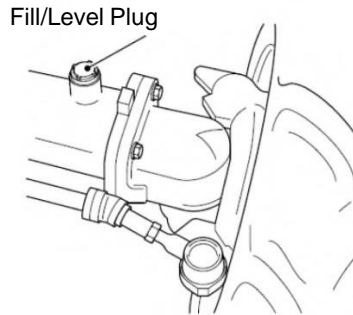
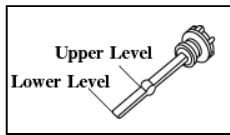
IMPORTANT


Always use the same grade and specified oil as replacement.
The drained oil should be disposed of according to local regulations.



■ **Changing Oil in the Front Axle**

1. Drain the oil from the center diff plug and the drain plug in each drive.
2. Replace and tighten all drain plugs.
3. Remove the Fill/Lever plugs from each final drive to vent air from it.
4. Remove the dip stick from the filter hole and fill with front axle oil capacity to 3.2 ℓ (0.85US gal)
5. and allow time for the oil to drain into the final drives.
6. Check the oil level with the dipstick and replace the Fill/Lever plugs on both final drives and tighten them.



 IMPORTANT	<p>Some operators have found that when they fill up with the correct amount of oil, the level on the dipstick is too high due to the fact that it takes a while for the oil to run into the final drives. Opening the vent plugs helps to speed this up.</p>
---	--



CLEANING AND CHANGING FILTERS

■ Engine Oil Filter

Using a filter wrench turn the filter counterclockwise to remove it.

Lightly smear the rubber seal on the new filter with oil, turn it clockwise until the seal contacts the base and then turn it another 2/3 turn to tighten it.

■ Engine Oil Filter Cartridge

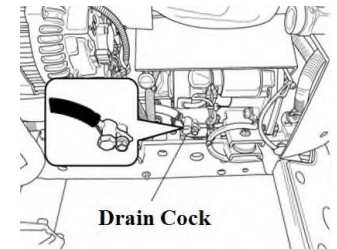
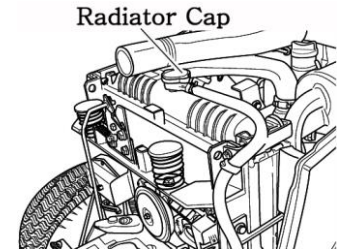
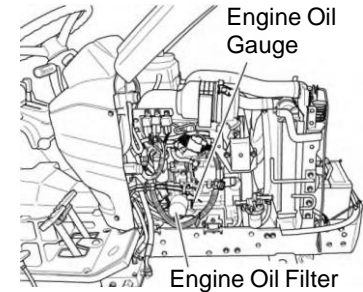
Remove the filter with a filter wrench.

To replace, apply oil or grease on the seal, fit by


hand until the seal contacts, then turn it by a 2/3rd turn further to tighten it; check for leaks.


■ Changing the Coolant

1. Open to drain cock.
2. Open the radiator at the same time.
3. To give a thorough clean, run a hose into the radiator and flush it out.
4. Close the tap and refill the radiator with a coolant mixture of water and corrosion inhibitor or anti freeze.
5. Start the engine and allow it to run for approx. 5 minutes, check the water level again and top off if required.





 CAUTION	Do not remove the radiator cap on a hot engine. Allow the engine to cool down and then turn the cap slowly to ensure that there is no excessive pressure in the radiator.
--	--

 CAUTION	Serious burns can result from the contents of pressurized hot radiators. Allow the engine to cool down completely before opening the radiator.
--	--


■ **Anti-Freeze**

Frozen cooling water can damage the engine. Before replacing the anti freeze solution, flush the radiator.

Mix the anti freeze solution in accordance with the instructions applicable to the brand of anti freeze and the local climate.

Replace the solution in the radiator.

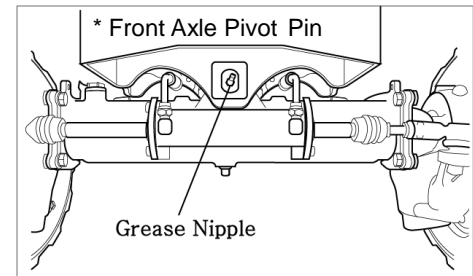
In the case of the loss of solution due to evaporation or overflow, refill it with the original mixture ratio.

 CAUTION	If engine coolant gets on your skin, it can irritate the skin and cause a skin condition. Make sure to clean your skin with soap and water or hand cleaner thoroughly.
--	--

■ **Greasing the Tractor**

Grease the tractor according to the service schedule (page 4-3).

Ensure that grease nipples are cleaned well before any attempt is made to grease them.





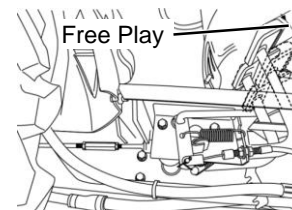
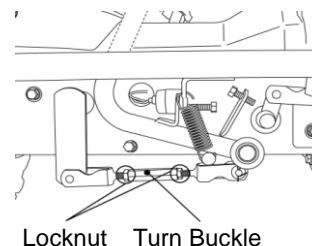
GAP ADJUSTMENT

■ Adjusting the Clutch and Brakes

Using the clutch over a period of time will increase the free play. The correct free play of the pedal is 20~30mm (0.78~1.18in.) To adjust, loosen the locknut on the turnbuckle and adjust. Check the adjustment and tighten the locknut if the free play is correct. As is the case with the clutch, use of the brakes will change the pedal free play and the balance between the right and left pedal. The correct pedal free play is 30~40mm(1.18~1.57 in.)

- Adjusting Method

Loosen the locknuts to adjust the brake. Turn the turnbuckle counterclockwise to increase the free play, or turn the turnbuckle clockwise to decrease. Tighten the locknut and confirm, to fix the nuts. Check that the free play is correct and the same on both pedals to ensure even braking.



CAUTION

An uneven adjustment of the left and right pedal will result in one sided braking when the pedals are connected and can cause serious accidents, especially at high speeds. Double check to ensure that free play is the same on both pedals.

■ Adjusting the Throttle Lever

If this level is either loose or difficult to move please consult your dealer for rectification of the problem.

■ Adjusting Toe-In

If the toe-in adjustment is incorrect, it can cause the severe shaking of both the steering wheel and the entire tractor. The correct toe in is 2~6 mm (0.08~0.24 in.)

We recommend that this adjustment is made by the dealer.



3. SERVICING ELECTRICAL

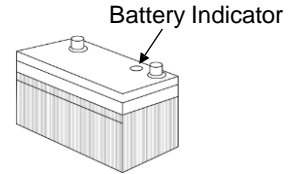
BATTERY


■ Checking the Battery


Check the Indicator

Green color – Good condition.

Black color – Charging necessary.



 IMPORTANT	<p>Low electrolyte levels can cause premature battery failure and corrosion.</p>
---	--

 CAUTION	<p>Electrolyte contains acid and can cause serious burns. Any spillage on skin should be washed off by running water immediately.</p>
---	--

■ Battery Maintenance

Low temperatures will affect the performance of batteries so take particular care of it in winter.

For long-term storage of the tractor, remove the battery and keep it in a cool dry room.

If it is on the tractor while stored, disconnect the negative terminal.

Batteries will self discharge if left for a period of without use time.

To keep them in good condition charge them once a month in summer and every second month in winter.

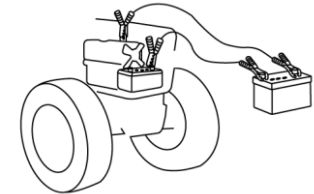
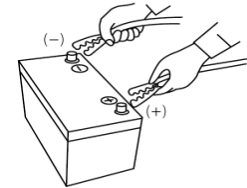
When replacing the original battery, ensure that the replacement battery is the same size.

Failure to do so can cause problems with the electrical circuit.



■ Battery Charging

- A boost charge is only for emergencies. It will partially charge the battery at a high rate and in a short time.
- When using a boost-charged battery, it is necessary to recharge the battery as early as possible.
- Failure to do this will shorten the battery's service life.



CAUTION

Always disconnect the negative terminal first when removing the battery and always connect the positive terminal first when fitting the battery.

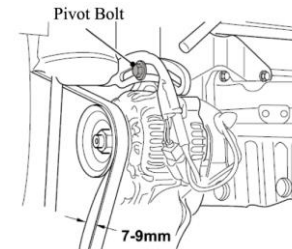
When connecting the battery leads make sure not to reverse the polarity.

Quick charging will reduce battery life.

Disconnect the terminals prior to charging the battery to avoid damage to the circuit and electrical instruments.

■ Fan Belt Adjustment

1. Loosen the alternator pivot bolt.
2. Move the alternator in order to increase or decrease the belt tension.
Tighten the alternator pivot bolt and the link bolt to 22 N.m (16lb ft).





4. SERVICING MISCELLANEOUS

■ Cleaning the Air Cleaner Dust Valve

Check that the dust valve is not blocked.

Inspect the rubber flaps for cuts and nicks and check that the rubber is not perished. Renew if necessary.

To remove dust from the dust valve, squeeze it between thumb and fingers. Wipe around the dust valve to remove dust collected on the outside.

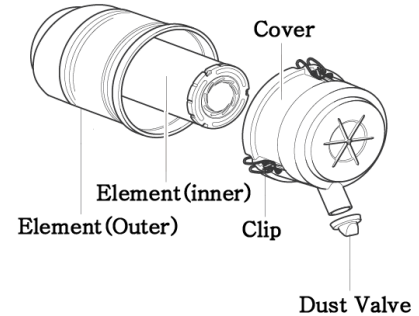
■ Cleaning / Changing the Element


Release the two clips on the air cleaner end cover and remove the element.

Remove dust by blowing compressed air through the element.

Check the element for damage, if necessary, change the elements.

Check all hoses for condition and tightness.



 IMPORTANT	<p>Never beat the element on a stone or concrete floor/wall to clean it.</p> <p>Check all connections and hoses especially on the clean side of the air cleaner to ensure no dusty air can enter the engine.</p> <p>Check the element for flaws by putting a light inside the element.</p> <p>When reassembling, make sure all surfaces seal correctly to keep dust out.</p> <p>When working in dusty conditions, increase the service frequency.</p>
---	---

Replace the element after cleaning it 5 times or if it is damaged.



MAINTENANCE AND SERVICE

■ Checking Hoses and Lines

The fuel lines, radiator hoses, hydraulic and rubber hoses are consumables, which deteriorate by age and use.

Check them regularly and replace them if they are faulty.



CAUTION

Damaged fuel lines leak and cause fires.

Damaged radiator hoses can cause hot water burns, and in severe cases, seize the engine.

■ Checking the Wiring Harness and Fuses

Loose wires make inferior connections and damaged wires can cause short circuits, fires burnt wiring or reduce the efficiency of the components.

Replace or repair any faulty wiring or insulation.

If a fuse burns out again after it has been replaced, do not replace it with wire or a high capacity fuse, find the cause and rectify it or get an auto electrician to do so.

Where insulation is chafed or peeled off, recover the area with a good quality insulation tape. Where wiring comes out of its fitting, replace it correctly with the standard fitting.



CAUTION

Incorrect wiring or fuses can cause fires to both the tractor and surrounding area so get the dealer to check it annually.

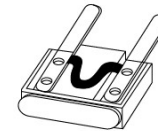
Likewise, fuel pipes and wiring age with use.

Ask your dealer to check them at least once every 2 years and replace them as required.

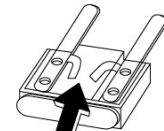
■ Replacing Fuses

The circuit has blade type fuses in its wiring circuit.

When a fuse has blown, replace it with one of the same value. Using a large capacity fuse or wire burns out the wiring system. Use fuse tongs to replace fuses.



Normal



Blown Out



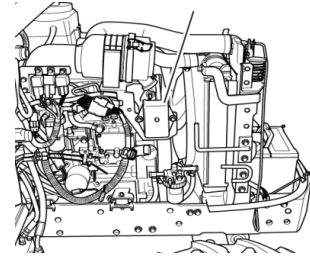
■ **Main Fuses**

The wiring harness is equipped with main fuses whose function is to preserve the wiring.

However when a main fuse blows, the entire circuit becomes dead. Always check the causes and rectify them before replacing with a fuse of the same value.

Blown fuses will be discolored.

Fuse Case



IMPORTANT

Always check the causes for a blown fuse; otherwise the new fuse is also likely to blow.
NEVER EVER USE WIRE in place of a correct grade fuse.



5. STORAGE

SERVICE PRIOR TO DAILY AND SHORT TERMS STORAGE

Wash the tractor and keep it clean.

Fill the tank to avoid condensation and rust.

Lower any attached implement to the ground before parking the tractor.

For long-term storage consult your dealer.

FOR DAILY OR SHORT TERM STORAGE

Clean the tractor and remove all dirt from field work.

Fill the fuel tank to avoid condensation and rust.

Lower the implement to the ground.

Keep it in a machinery shed or, if not available cover the unit if left outside.

In very cold conditions it is advisable to remove the battery and keep it inside in a warm environment.

This will ensure effective starting when the tractor is required.

When the outside temperature is below 0°C, replace the Antifreeze completely or drain the coolant to protect the engine from damage from frozen coolant.



IMPORTANT

When washing the tractor ensure that the water does not get near electrical components or the oil filter points.
To prevent short circuits remove the ignition key.
Do not wash the tractor when the engine is running.

LONG-TERM STORAGE.

When the tractor will not be used for a long time carry out the cleaning as for short term storage.

Drain the oil and replace with new oil.

Run the engine for approx. 5 min. to ensure that it has new oil throughout the engine.

Drain the coolant from the radiator and remove the ignition key.

Attach a tag both the key and the steering wheel saying "No coolant".

Lubricate all grease and oil points on the tractor.

Check the pressures and add a small amount of extra pressure.

Lower any implement to the ground or store in a shady dry place.

Place a piece of wood under each tire to preserve the tire.



IMPORTANT

After refilling the engine with the coolant run the engine for approx. 5-10 min. at 1500-2000rpm every month as a corrosion prevention measure.

Either removes the battery or the negative terminal as mouse damage to wiring can cause short circuits and fires.

Remove the ignition key and store in a safe place.

RE-USE AFTER LONG TERM STORAGE

Carry out a full check of all oils and coolant.

Refit the battery and run the engine at idle for 30 min. to ensure optimum engine life.



6. FUEL SAVING TIPS

To save fuel & oil in your tractor, following things should always be kept in mind.

AIR CLEANING SYSTEM

1. Clean the air cleaner regularly so that dust does not settle down.
2. For every 50 hours & everyday in sandy/dusty conditions.
 - Clean the air cleaner filter element with compressed air.
 - If the rubber ring is cut or expanded then change it with an appropriate one.
Fix the rubber at the proper location & check for leakages if any.
 - If air is leaking through the hose connection, check & rectify other leakages, too.

-NOTE

If air cleaning system is not properly maintained, it will lead to early wear of piston rings & sleeves. This will lead to problems like loss of engine power, excessive oil consumption fuel consumption.

ENGINE

1. Put the engine oil on load after the engine is heated & the water temperature gauge indicates the needle to be in the green zone.
2. If excessive black smoke is visible, then the paper element of air cleaner, Fuel injection pump or nozzles should be checked.
3. Do not run the engine without load for more than 2 minutes.
It is better to stop the engine rather than run it idle. This will help in saving of fuel.

BRAKES

1. If the tractor has to be stopped for a long period, it is advisable to bring the transmission in neutral position.
3. Do not over ride the brake pedals.
4. While coming down from a slope, reduce the engine throttle & use low gear.
Do not depend only on the brakes for stoppage.

FUEL SYSTEM

1. Always use filtered diesel for the fuel system.
2. At the end of the day's working, it is preferable to fill the diesel tank so that it may prevent condensation.
3. Change the filter, if the system gets choked.
 - Do not change both the filters at the same time.
 - If the above directives are not adhered to, the fuel injection pump & injection nozzle will lose its life early.
 - Also, it will lead to excessive black smoke & excessive diesel consumption.

OIL SYSTEM

1. Always use recommended grade of oil.
2. Everyday before starting the engine, check the oil level with a dipstick & refill between the minimum & maximum level.
3. Change the engine oil. Replace filter & "O" ring, as & when required.

COOLING SYSTEM

1. Check the fan belt tension regularly. Adjust, If required.
2. Check the coolant level in the radiator fins always clean.
3. Replace the radiator cap with a genuine cap only, if required.
4. Do not remove the thermostat but replace with a new one, if required.
5. Do not change the radiator water often.

-NOTE

- 1) Always stop any fuel or oil leakages.
- 2) Carry out the regular maintenance failure to do so might increase the fuel consumption by 25%.
- 3) Carry out the torque of cylinder head bolt & adjustment of valve clearance regularly.
 - Consult your dealer for this.
- 4) Check the tire pressure & inflate, as recommended.

-NOTE

- 1) Always buy genuine spares from the authorized Dealer/Distributor.
- 2) Always carry out the service of the tractor by your authorized Dealer/Distributor.

※ For any other information, contact your nearest Authorized Dealer/Distributor.



6. TROUBLESHOOTING

	SYMPTOM	CAUSE	REMEDY
Engine	Turning the key switch will not operate the starter	Clutch not pushed in Battery flat Switch faulty	Push the clutch in Charge or replace the battery Contact dealer to repair or replace
	Starter operates but not enough to turn the engine	Low battery Bad earth Thick oil	Charge the battery Clean the earth lead and tighten Drain and replace with correct oil
	Starter operates OK but does not start the engine	Air in fuel system Clogged fuel filter No fuel being supplied Glow plug disconnected or not working	Bleed the system Clean or replace both filters Fill tank or turn tap on Contact dealer for repair.
	Engine revolutions are irregular	Air in the fuel system Faulty injector Fuel pipe leak	Bleed the system Contact dealer for repair. Contact dealer for repair
	The engine stops at low revolution	Poor fuel injection Faulty injection pump Wrong valve clearance Wrong idle setting Faulty injector	Contact dealer for repair Contact dealer for repair Contact dealer for repair Contact dealer for repair Contact dealer for repair
	The engine revs. is too high	Faulty governor	Contact dealer for repair
	The engine stops suddenly	Lack of fuel Faulty injectors Seized engine due to lack of oil, the wrong oil or lack of coolant Sensitivity of safety device is too high	Fill the tank and bleed the fuel system Contact dealer for repair Contact dealer for repair Check safety device or Contact dealer for repair
Clutch	The Clutch slips	Incorrect adjustment Worn or burnt lining	Adjust to correct free play Contact dealer for repair
	The clutch does not disengage	Incorrect adjustment Rusty clutch lining	Adjust to correct free play Contact dealer for repair



SYMPTOM		CAUSE	REMEDY
Engine	The engine overheats	Lack of coolant Broken or misadjusted fan belt Clogged air filter element Clogged radiator Low oil	Refill with coolant Adjust or replace Clean or replace air filter Clean the core Replace the oil to correct grade
	Reduced performance of the engine	The injectors are clogged, carbon coated and sticking Low compression Leaking valve seat Incorrect valve gap Faulty timing Fuel shortage Clogged air cleaner	Contact dealer for repair Contact dealer for repair Contact dealer for repair Contact dealer for repair Fill the tank and check fuel quality Clean the element
	Oil warning light comes on with the engine running	Low oil level Wrong oil Faulty light or switch Clogged oil filter	Low oil level Wrong oil Faulty light or switch Clogged oil filter
	Alternator light comes on with the engine running	Wiring fault Faulty alternator Low water level or faulty battery Broken or loose fan belt	Contact dealer for repair Contact dealer for repair Top up or replace Replace or adjust
Brake	Brake not working	Incorrect free play Worm or burnt lining Left and right gap different	Adjust to correct free play Contact dealer for repair Equalize
	Brake pedal not returning	Faulty return spring	Replace spring
Steering Wheel	Steering wheel shaking	Wrong toe in Unequal tire pressure Loose components	Adjust toe in Inflate both to correct pressure Tighten or replace if worn
	Excessive play in the steering	Worn steering shaft Worn components	Contact dealer for repair Contact dealer for repair



MAINTENANCE AND SERVICE

SYMPTOM		CAUSE	REMEDY
Hydraulic system	Hydraulics are not lifting	Engine revs. too low Lack of transmission oil Air leaking in from a pipe	Increase engine revs. Top up the oil to the correct level Repair or replace pipe or replace O ring on joint and tighten Clean and change oil
		Clogged suction filter Faulty pump Faulty hydraulic valve Faulty cylinder	Contact dealer for repair Contact dealer for repair Contact dealer for repair Contact dealer for repair
	Oil leak from pipe	Loose pipe joint Cracked pipe	Tighten joint Replace or repair pipe
	When lifting relief valve whistles	The stopper has slipped down	Adjust the stopper
For any other hydraulic problems, please consult your dealer who has the correct equipment to diagnose and repair the system.			
Electrical System	Flat battery	Faulty wiring Faulty alternator Faulty regulator Broken or loose fan belt	Repair, reconnect or tighten as needed. Contact dealer for repair Contact dealer for repair Replace or adjust
		Before anything else, check the electrolyte level of the battery and the connections. Top up if required and clean and retighten the terminals	
	Dim headlights	Low battery Faulty wiring	Charge or replace Repair or replace as needed
	Headlights not working	Blown bulb Blown fuse Faulty contact	Replace bulb Replace fuse Repair or replace and check the earth
	Horn not working	Faulty horn button Faulty wiring Faulty horn	Replace button Repair or replace Replace
Indicator not working	Blown bulb Faulty flasher unit Faulty wiring	Replace bulb Replace unit Repair or replace	



SPECIFICATION AND TIPS

- 1. SPECIFICATION TABLE 6-2**
- 2. TIRE AND TRAVEL SPEED 6-4**
- 3. FUSE AND LAMPS 6-5**

1. SPECIFICATION TABLE

MODEL		T254NH
E N G I N E	Maker	Yanmar
	Model	3TNV80F
	Type	Water cooled, 4-cycle Diesel
	Rated Output	18.4 kW(25.0 HP) / 3,000 rpm
	Number of Cylinder	3
	Displacement (cc)	1,267 cc
	Bore and Stroke	80mm x 84mm (3.15in x 3.31 in)
	Rated Speed (rpm)	3000
	High idle (rpm)	3,235 ±55
	Low idle (rpm)	1,350 ±55
	Accelerator	Hand Throttle Lever, Foot Throttle Pedal
	Compression ratio	23.1 : 1
	Firing order	1-3-2-1
	Injection pump	Indirect
	Lubrication type	Forced feed
	Cooling system	Water cooled, Forced circulation
	Coolant capacity	3.6 ℓ (0.95 US gal)
	Air cleaner	Single element
	Muffler	Horizontal
	Fuel	Diesel fuel (Use ultra low)
Fuel Tank capacity	22 ℓ (5.8 US gal)	

MODEL		T254NH	
E L E C T R I C A L	Battery	12V 50AH	
	Starting system	Starter motor with pre-heater	
	Starter Capacity	1.2 kW	
	Alternator	12V 40A	
D R I V E	Clutch	Dry single disc, mechanic	
	Transmission	Mechanical, Sliding Gear, Synchro Mech, 2 range	
	MFWD (4WD)	Standard	
	Differential lock	Bevel gears with diff-Lock	
B R A K E	Wet Disc, Foot operated, independent with provision of inter lock for simultaneous operation.		
	Inner dia.	77 mm (3.03 in.)	
	Outer dia.	124.5 mm (4.90 in.)	
	Number of lining	2 each side	
	Total brake thickness	6.85 mm(0.27 in.)	
P T O	Type	Independent PTO	
	Rear	Shaft	6 Splines, 35 mm(1⅜ in.)
		Speed	540 rpm @ 2,893 rpm
	Mid	Shaft	15 Splines , 25.4 mm(1 in.)
Speed		2,000 rpm @ 2,875 rpm	



MODEL		T254NH
Hydraulic	Steering	Hydrostatic
	Pump Capacity	26.3 lpm (6.95 US gpm)
	Main Relief Pressure	15.2 Mpa (2205 psi)
	Steering Relief Pressure	10.8 Mpa (1566 psi)
Hitch	3 Point Linkage Category	Cat. 1(N)
	Lift Capacity	600 kg (1323 lb) @ hitch
Dimension	Overall Length	2553 mm(100.5 in.)
	Overall Width	1164 mm(45.8 in.)
	Overall Height	2320 mm(91.3 in.)
	Wheel Base	1460 mm(57.5 in.)
	Min. Ground Clearance	240 mm(9.4 in.)
	Weight	743 kg (1638 lb)



2. TIRE AND TRAVEL SPEED

MODEL		T254NH	
Tire	Ag Tires	Front	6-12
		Rear	9.5-16
	Turf Tires	Front	20 x 8-10
		Rear	29 x 12.5-15
	Industrial Tires	Front	20 x 8-10
		Rear	27 x 12.5-15

MAX TRAVELING SPEED

(km/h)

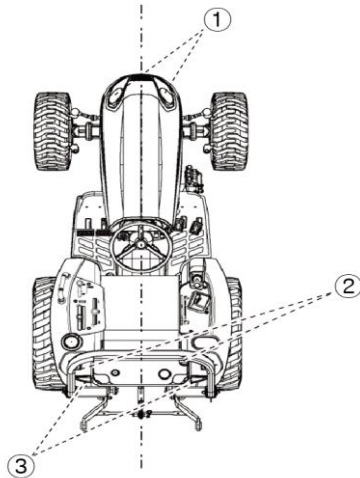
	Ag Tires	Turf Tires	Industrial Tires
L -1	0.98	0.85	0.81
L -2	1.74	1.51	1.44
L -3	3.04	2.65	2.53
H-1	5.33	4.64	4.43
H-2	9.47	8.24	7.86
H-3	16.57	14.42	13.75

※ The specifications are subject to change for improvement without notice.



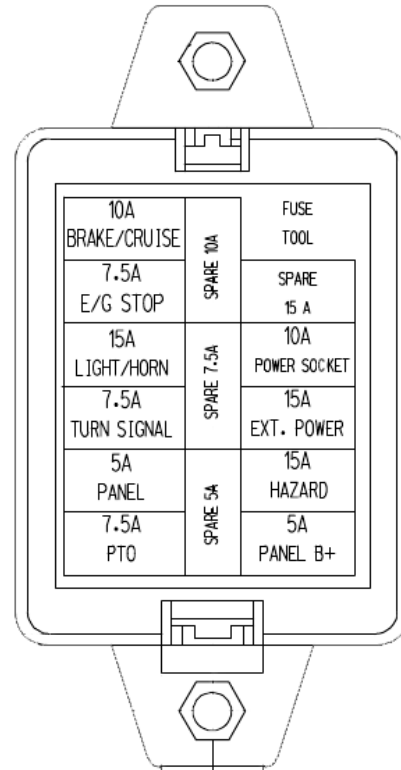
3. FUSE AND LAMPS

■ LAMPS



ELECTRIC INSTRUMENTS		
1	HEAD LAMP	12V 35W
2	COMBINATION LAMP	12V 21W / 10W
3	STOP LAMP	12V 21W / 10W

■ FUSE BOX





INDEX

1. INDEX 7-2

A	
ABOUT THIS MANUAL	2-2
ADJUSTING OF THE CHECK CHAIN	3-19
ADJUSTING OPERATOR SEAT	4-2
ADJUSTING THE BRAKES	5-16
ADJUSTING THE THROTTLE LEVER	5-16
ADJUSTING TOE-IN	5-16
ADJUSTMENT OF THE YOKE ROD ON THE LOWER LINK ...	3-20
AIR CLEANER	5-19
ANTI FREEZE	5-15
B	
BATTERY	5-17
BATTERY MAINTENANCE	5-18
BLEEDING THE FUEL SYSTEM	4-8
C	
CHANGE TRANSMISSION OIL	5-12
CHANGING ENGINE OIL	5-11
CHANGING FRONT AXLE OIL	5-13
CHANGING THE COOLANT	5-14
CHARGE LAMP	3-5
CHECKING COOLANT	5-7
CHECK DURING DRIVING	4-8
CHECKING ENGINE OIL	5-7
CHECKING HOSES AND CLAMPS	5-20
CHECKING THE BATTERY	5-17
CHECKING THE WIRING HARNESS AND FUSES	5-20
CLEANING THE ELEMENT	5-19
CLEANING THE FUEL FILTER	5-10
CONNECTING AND DISCONNECTING IMPLEMENT	3-23
COOLANT TEMPERATURE WARNING LAMP	3-5
D	
DECALS MOUNTING LOCATION	1-19
DIFF-LOCK PEDAL	3-13
DRIVING DOWNHILL	4-6
F	
FAN BELT ADJUSTMENT	5-18
FRONT WHEEL DRIVE(4WD)	3-13
FUEL EMPTY WARNING LAMP	3-5
FUEL GAUGE	3-3
FUEL SAVING TIPS	5-24
FUSE BOX	6-5
G	
GENERAL SAFETY INFORMATION	1-19
GLOW SIGNAL LAMP	3-5
GREASING THE TRACTOR	5-15
H	
HAND THROTTLE LEVER	3-9
HAZARD WARNING LIGHT SWITCH	3-4
HOUR METER	3-3
HYDRAULICS	3-17



I	
INDEPENDENT PTO	3-7
INDICATOR LAMPS	3-5
INSTRUMENT PANEL AND CONTROLS	3-2
INTRODUCTION & DESCRIPTOIN	2-4
K	
KEY SWITCH	3-2
L	
LIGHT SWITCH, INDICATORS AND HORN	3-3
LIGHT TURNS IN THE FIELD	4-7
LOW BEAM LAMP	3-5
LOWERING SPEED CONTROL	3-18
LUBRICATION CHART.....	5-4
M	
MAIN FUSES	5-21
MAINTENANCE AND ADJUSTMENT.....	5-2
MAX TRAVELING SPEED	6-4
MID PTO	3-16
MOUNTING AND DEMOUNTING IMPLEMENTS	1-12
MOUNTING IMPLEMENT	3-24
O	
OIL PRESSURE LAMP.....	3-6
OPENING HOOD	5-6
OPERATING 3-POINT LINKAGE.....	3-19
OPERATING THE ENGINE	4-3
OPERATING THE TRACTOR	4-5
OWNER ASSISTANCE	2-7
P	
PARKING BRAKE	3-10
PARKING BRAKE LAMP	3-6
PERIODICAL CHECK AND SERVICE TABLE.....	5-2
POSITION CONTROL.....	3-17
PRE-OPERATION CHECK.....	4-2
PTO	3-15
PTO MONITOR LAMP.....	3-7
R	
RANGE SHIFT LEVER (SUB GEAR LEVER)	3-12
REAR PTO.....	3-15
REPLACING FUSES	5-20
ROPS	2-8
S	
SAFE OPERATION OF THE TRACTOR	1-10
SAFETY INSTRUCTIONS	1-2
SAFETY TIPS DURING MAINTENANCE	1-11
SERVICING ELECTRICAL	5-17
SERVICING ENGINE	5-6
SPECIFICATION TABLE.....	6-2
SQUEEZING DUST.....	5-8

STARTING THE ENGINE	4-3
STOPPING AND PARKING	4-6
STOPPING THE ENGINE	4-3
STORAGE	5-22
SWITCHES AND GAUGES	3-2

T

TACHO METER	3-3
THE PRECAUTION TO HELP PREVENT ACCIDENTS ...	1-13
THREE-POINT HITCH AND DRAWBAR	3-19
TIRE PRESSURE	5-9
TOWING DEVICES	3-21
TRACTOR IDENTIFICATION	2-3
TRANSMISSION OIL	5-8
TROUBLESHOOTING	5-26
TURN SIGNAL LAMP	3-6

U

UNIVERSAL SYMBOLS	1-22
UPHILL START ON A STEEP SLOPE	4-7

W

WARMING UP	4-5
------------------	-----

TRACTOR HISTORY CARD

DATE	JOB CARD NO.	NATURE OF DEFECT	PARTS REPLACEMENT	W/CLAIM NO. AND DATE	REMARKS

SERVICE RECORD

DATE	TRACTOR HOURS	NATURE/TYPE OF REPAIR/SERVICE CARRIED OUT

DAILY OPERATION LOG

DATE	JOB DONE	MACHINE HOURS		FUEL CONSUMPTION	ENGINE OIL TOPPED UP	EMARKS
		START	END			

PART REPLACEMENT RECORD

DATE	PART DESCRIPTION	QTY	COST	DATE	PART DESCRIPTION	QTY	COST

T254NC

OPERATOR'S MANUAL FOR TRACTORS

CODE NO.

1113-912-002-0

Printed on June 2020

1st EDITION